



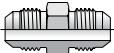
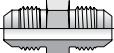
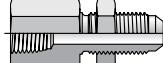
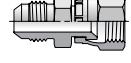
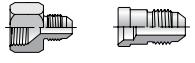
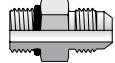
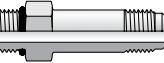
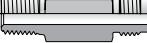
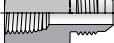
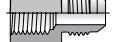
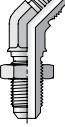
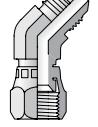
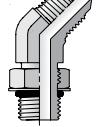
VISUAL
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Triple-Lok™ & Triple-Lok™ 2 37° Flare Tube Fittings

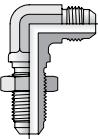
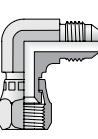
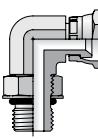
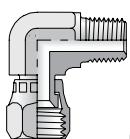
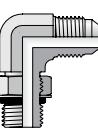
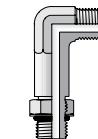
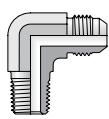
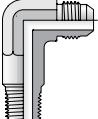
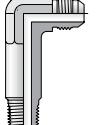
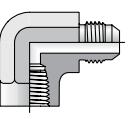
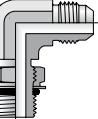
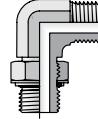
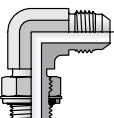
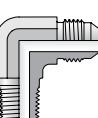
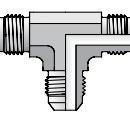
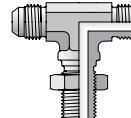
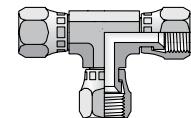
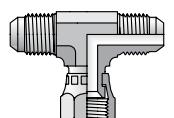
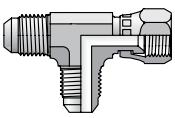
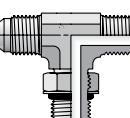
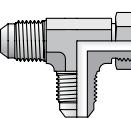
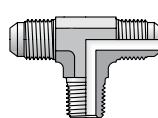
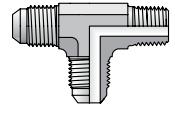
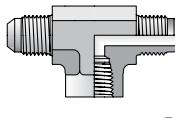
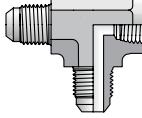
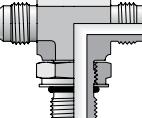
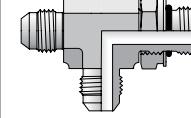
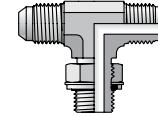
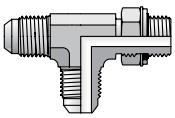
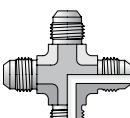
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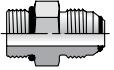
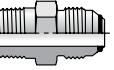
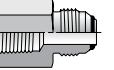
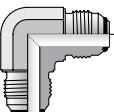
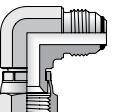
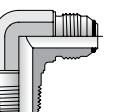
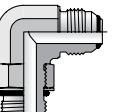
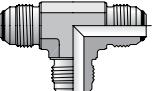
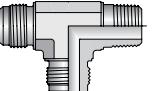
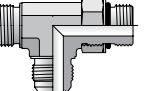
ENGINEERING YOUR SUCCESS.

Nuts, Sleeves, Locknuts	BTX Nut  B9	TX and TX Metric Sleeve  B9	WLN Bulkhead Locknut  B10	SBR Braze Ring  B10	
Straights	HTX Union  B10	LHTX Large Hex Union  B10	WTX Bulkhead Union  B11	WF5OX SAE-ORB / 37° Bulkhead  B11	WFTX NPTF / 37° Bulkhead  B11
WGTX NPTF / 37° Bulkhead  B12	XHX6 Extender and Expander  B12	TRTX / TRTXN Reducer  B13	F5OX SAE-ORB / 37° Flare  B14	FF5OX SAE-ORB / 37° – Long  B14	XHB3 Braze Socket / 37° Flare  B14
FTX NPTF / 37° Flare  B15	FFTDX NPTF / 37° Flare – Long  B15	GTX NPTF / 37° Flare  B15	F87OMX ISO 6149 / 37° Flare  B16	F82EDMX Metric-ED / 37° Flare  B16	F80MX Metric-ORR / 37° Flare  B16
F42EDMX BSPP-ED / 37° Flare  B16	F40MX BSPP-ORR / 37° Flare  B17	G4MX BSPP / 37° Flare  B17	F3MX BSPT / 37° Flare  B17	Straight Swivels	HX6 37° Swivel Union  B17
F65OX SAE-ORB / 37° Swivel  B18	F6X NPTF / 37° Swivel  B18	G6X NPTF / 37° Swivel  B18	F687OMX ISO-6149 / 37° Swivel  B18	F680MX Metric-ORR / 37° Swivel  B19	F682EDMX Metric-ED / 37° Swivel  B19
F642EDMX BSPP-ED / 37° Swivel  B19	F63MX BSPT / 37° Swivel  B19	45° Elbows	WNTX Bulkhead Union  B20	V6X 37° Swivel Elbow  B20	V5OX SAE-ORB / 37° Flare  B20
V87OMX ISO-6149 / 37° Flare  B20	VTX NPTF / 37° Flare  B21	V40MX BSPP-ORR / 37° Flare  B21	V3MX BSPT / 37° Flare  B21	90° Elbows	ETX Union Elbow  B21

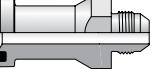
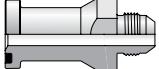
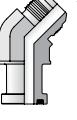
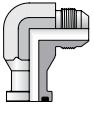
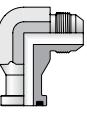
B

WETX Bulkhead Union  B22	C6X 37° Swivel Elbow  B22	AOEX6 SAE-ORB / 37° Swivel  B22	X6EF NPTF / 37° Swivel  B23	C5OX SAE-ORB / 37° Flare  B23	CC5OX SAE-ORB / 37° – Long  B23
CTX NPTF / 37° Flare  B24	CCTX NPTF / 37° Flare – Long  B24	CCCTX NPTF / 37° – Extra Long  B24	DTX NPTF / 37° Flare  B25	C870MX ISO-6149 / 37° Flare  B25	C80MX Metric-ORR / 37° Flare  B25
C40MX BSPP-ORR / 37° Flare  B26	C3MX BSPT / 37° Flare  B26	Tees		JTX Union Tee  B26	WJTX Bulkhead Branch Tee  B27
JX6 37° Swivel Union Tee  B28	S6X 37° Swivel Branch Tee  B28	R6X 37° Swivel Run Tee  B28	S5OX SAE-ORB Branch Tee  B29	R5OX SAE-ORB Run Tee  B29	STX NPTF Branch Tee  B30
RTX NPTF Run Tee  B30	OTX NPTF Branch Tee  B30	MTX NPTF Run Tee  B30	S870MX ISO 6149 Branch Tee  B31	R870MX ISO 6149 Run Tee  B31	S40MX BSPP-ORR Branch Tee  B31
R40MX BSPP-ORR Run Tee  B31	Cross		KTX Union Cross  B32	Plug and Cap	
T22X Mountie Cap  B32					

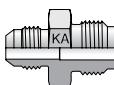
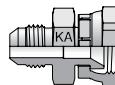
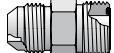
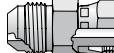
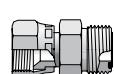
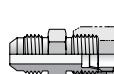
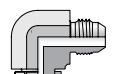
Triple-Lok® 2 Soft Seal Flare Tube Fittings

Straights	HTXO Union	F5OXO SAE-ORB / 37° Flare	FTXO NPTF / 37° Flare	GTXO NPTF / 37° Flare
				
	B33	B33	B33	B33
90° Elbows	ETXO Union Elbow	C6XO 37° Swivel Elbow	CTXO NPTF / 37° Flare	C5OXO SAE-ORB / 37° Flare
				
	B34	B34	B34	B34
Tees	JTXO Union Tee	RTXO 37° Swivel Run Tee	R5OXO SAE-ORB Run Tee	
				
	B35	B35	B35	

Flange Adapters (Shown in Section L)

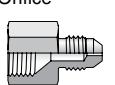
SAE Flange Adapters	XHQ1 Code 61 / 37° Flare	XHQ2 Code 62 / 37° Flare	XVQ1 Code 61 / 37° Flare	XVQ2 Code 62 / 37° Flare	XEQ1 Code 61 / 37° Flare
					
	L12	L12	L30	L30	L31
XEQ2 Code 62 / 37° Flare					
					
	L31				

Conversion Adapters (Shown in Sections J and K)

Conversion Adapters	XHU86 Metric Swivel (EO) / 37°  K6	XHMKA Komatsu 30° / 37° Flare  J5	XHMK46 Komatsu 30° Swivel /37°  J5	XHLO 37° Flare / ORFS  K3	XHL6 37° Flare / ORFS Swivel  K3
LOHX6 ORFS / 37° Swivel  K3	XHBU 37°Flare / Flareless  K4	XHMK46 37°Flare / BSPP Swivel  K5	XEMK46 37°Flare / BSPP Swivel  K6		

B

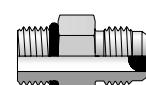
Diagnostic and Orifice Fittings (Shown in Section M)

Diagnostic Tee	XHX6G5TP 37° Flare / 37° Swivel / SAE-ORB  M5	Orifice Fitting	XHX7 37° Flare / 37° Female with Orifice  M9
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Gauge Fittings (Shown in Section M)

Gauge Fittings	G6X NPT Gauge / 37° Swivel  M7	G4MXSMO BSPP Gauge / 37° Flare  M6
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Screen Fittings (Shown in Section M)

Screen Fittings	Screen Fittings  M12
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O-Rings and Seals (Shown in Section N)

O-Rings and Seals	XO O-Ring  N4	SAE O-Ring  N4	ISO 6149 O-Ring  N5	Metric O-Ring  N5	Metric Retaining Ring  N5
BSPP O-Ring	BSPP Retaining Ring  N6	Elastic Seal Ring  N6			

Triple-Lok

Parker Triple-Lok fittings meet the strict requirements of SAE J514 and ISO 8434-2 industry standards for 37° flare fittings. Its design is simple. It uses an easily produced flare at the tube end to seal and hold fluid under high pressure. The fitting consists of three pieces: the body, sleeve and nut. The tube is flared at a 37° angle (74° included angle) and held between the fitting nose (seat) and the sleeve (support) with the nut as shown in Fig. B1, providing a very effective seal between the fitting nose and the tube flare.

The design of Triple-Lok fittings is very efficient. The fitting incorporates the smallest seal area of all fitting types. This seal area, as seen in Fig. B1, is only slightly larger than the fluid flow area. The small seal area results in a compact design, low assembly torque, and a relatively high-pressure capability.

How Triple-Lok Fittings Work

Tightening of the nut clamps the tube flare between the body nose (seat) producing a leak tight connection. This clamping on the 37° taper provides a measure of elasticity to the joint helping it to resist loosening under vibration. The clamping force results in a small radial load that tends to deform the fitting nose radially. The resistance of the nose to elastic deformation provides a constant preload (similar to a lockwasher) keeping it tight.

The clamping force provided by the nut resists the opposing force of the fluid under pressure. The joint remains leak tight as long as the clamping force is higher than the opposing pressure load. Properly assembled Triple-Lok fittings with appropriate tube will seal consistently under pressure until tube bursts.

Sealing in Triple-Lok fittings takes place between two smooth metal surfaces, the fitting nose and inside of the tube flare. Therefore, the sealing surfaces have to be smooth, free of any nicks, scratches, spiral tool marks, splits or weld beads. Seamless or welded and drawn fully annealed tube is recommended for Triple-Lok fittings for ease in flaring and bending. Certain types of harder tubes that are not fully annealed may not be suitable for flaring due to the potential for immediate or long-term cracking of the tube flare. For specific tube type and wall thickness recommendations, please see Table U3 in the Appendix Section.

International Acceptance

The versatility of 37° flare fittings is a primary reason for its worldwide acceptance. To illustrate the versatility of Triple-Lok, refer to Fig. B2. The Triple-Lok adapter is attachable to either inch tube, metric tube, or a hose assembly. To adapt to metric tube, simply change the sleeve (using the standard inch adapter and nut). Please see Table U4 in the Appendix Section for a clear illustration of every "convertible sleeve" connection for the 37° design. For example, for a 25 mm tube assembly, a standard SAE -16 (1") flare fitting and nut would be used, however, a 25 mm metric sleeve (TXS25) would replace the inch size sleeve.

Triple-Lok fittings are available with many different port options for the various international hydraulic ports available, such as SAE straight thread, NPT/NPTF, BSPP, BSPT and Metric (including ISO 6149).

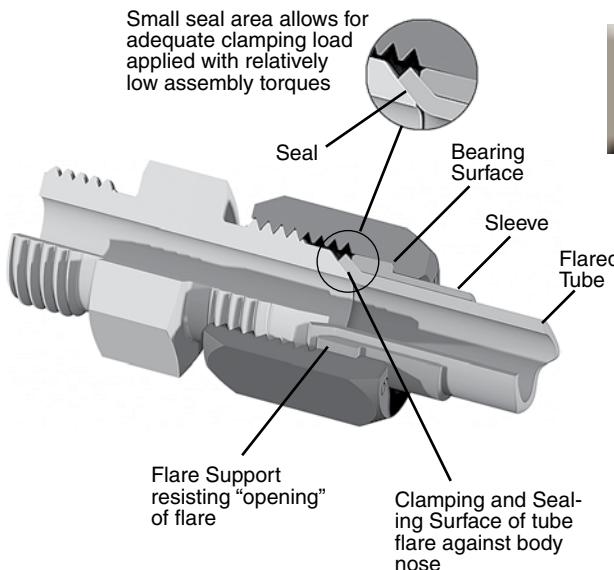


Fig. B1 – Triple-Lok Design and Features

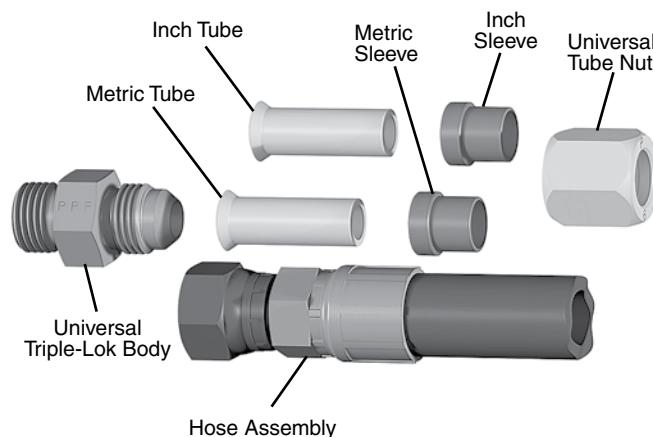


Fig. B2 – Triple-Lok's Adaptability to Inch Tube, Metric Tube, or Hose Assemblies

Triple-Lok 2

Triple-Lok 2 combines the versatility of stainless steel Triple-Lok with the added advantage of an elastomeric seal. It incorporates an O-ring that is positioned in the nose of the 37° flare so that elastomeric sealing occurs with the mating flared tube. Similar to the standard stainless steel Triple-Lok, Triple-Lok 2 consists of three pieces: the body (with O-ring), the standard Triple-Lok sleeve and standard Triple-Lok nut. The tube end is flared at a 37° angle (74° included angle) and held between the fitting nose and sleeve with the nut as shown in Fig. B3, providing a very effective elastomeric seal between the fitting nose and the tube flare.

The Parker Advantage

Robust Port Stud: The adjustable port stud is manufactured with a longer locknut designed to cover the uppermost threads completely. Since the backup washer is never exposed to the upper threads, it cannot be damaged during assembly. During assembly, exposed upper threads, as common with fittings from other fitting manufacturers, can lead to a deformed backup washer that can pinch the o-ring and create an o-ring extrusion gap that has the potential to leak. The longer locknut also provides a greater grip area for the wrench.

Superior Plating: Superior plating gives Parker steel tube fittings unmatched protection against red rust. In neutral salt spray test per ASTMB117, Parker Triple-Lok fittings substantially exceeded the SAE requirement of 96 hours to red rust.

Pre-Lubricated Stainless Steel Tube Nut: All stainless steel Triple-Lok tube nuts have a pre-applied anti-seize lubricant to prevent galling during assembly.

Triple-Lok 2: Triple-Lok 2 utilizes an elastomeric seal in the flare nose for improved seal reliability in applications where stainless steel fittings are required.

Wide Selection: Triple-Lok fittings are available as standard in steel, stainless steel, brass and aluminum materials. Coupled with its broad line of configurations and port end options, Parker is well positioned to better service the hydraulic requirements of the international markets.

Reference locations

Dynamic Pressure Ratings: Please refer to the last column of the part number tables located on the following pages of this section for the appropriate dynamic pressure ratings.

Recommended Tube Wall Thickness: Please refer to Table U3 located in the Appendix section.

Assembly and Installation: Please refer to Triple-Lok Assembly located within the Assembly/Installation section of this catalog.

Standard material specifications: Please refer to Table U1 located in the Appendix section.

Seal Material Selection: Please refer to Table T8 in the General Technical section of this catalog.

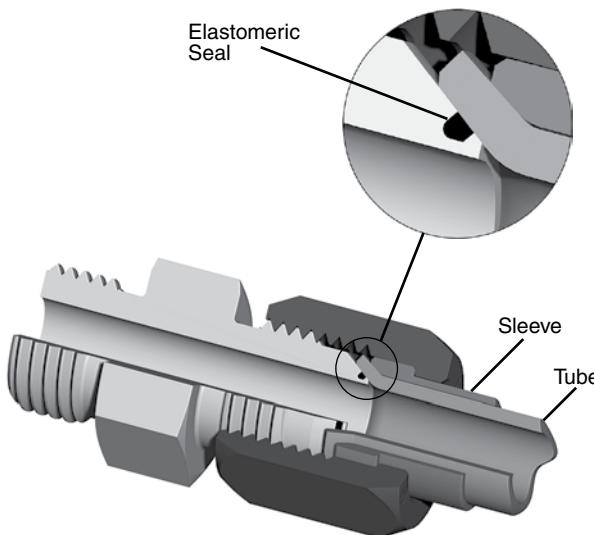
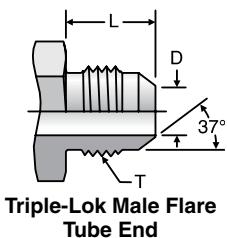


Fig. B3 – Triple-Lok 2 Design and Features

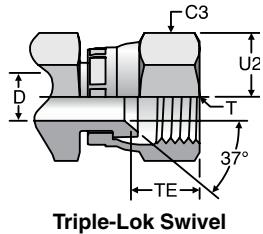
VISUAL INDEX

Dimensions and pressures for reference only, subject to change.

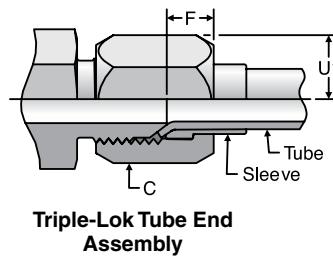
Triple-Lok 37° Flared Tube Ends



Triple-Lok Male Flare
Tube End

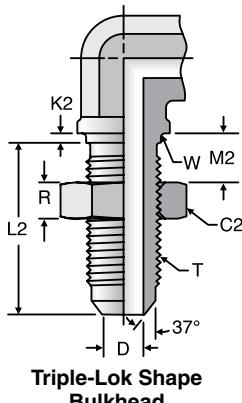


Triple-Lok Swivel

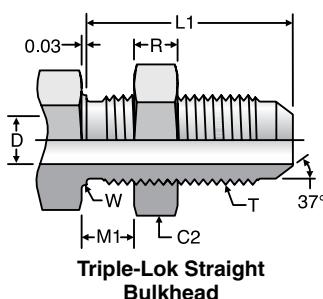


Triple-Lok Tube End
Assembly

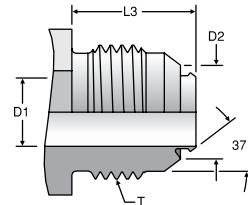
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Triple-Lok Shape
Bulkhead



Triple-Lok Straight
Bulkhead



Triple-Lok 2 Male Flare
Tube End

SAE Dash Size	Tube O.D. (in.)	Thread UN/UNF	Tube Nut Hex	Bulhhead Locknut Hex	Swivel Nut Hex	Max Drill	Male Turn Back	Assembly Allowance		Bulkhead					Max Bulkhead Thickness		Min. Flare Dia.				
								Tube Nut	Swivel Nut	Pilot Length - Shapes	Length - Straight	Length - Shapes	Locknut Thickness	Pilot Dia (Max)	Straights	Shapes					
2	1/8	—	5/16-24	3/8	9/16	7/16	—	0.062	—	0.45	—	0.19	0.31	0.094	1.11	0.92	0.22	0.313	0.38	0.25	—
3	3/16	—	3/8-24	7/16	5/8	1/2	—	0.125	—	0.48	—	0.25	0.33	0.094	1.11	0.92	0.22	0.375	0.38	0.25	—
4	1/4	6	7/16-20	9/16	11/16	9/16	14	0.172	0.156	0.55	0.56	0.19	0.34	0.094	1.20	1.02	0.28	0.438	0.38	0.25	0.254
5	5/16	8	1/2-20	5/8	3/4	5/8	16	0.234	0.217	0.55	0.56	0.30	0.38	0.094	1.20	1.02	0.28	0.500	0.38	0.25	0.314
6	3/8	10	9/16-18	11/16	13/16	11/16	17	0.297	0.263	0.56	0.57	0.28	0.38	0.094	1.28	1.09	0.27	0.563	0.44	0.35	0.359
8	1/2	12	3/4-16	7/8	1	7/8	22	0.391	0.391	0.66	0.66	0.31	0.42	0.125	1.44	1.25	0.31	0.750	0.44	0.35	0.510
10	5/8 14 15 16	7/8-14	1	1 1/8	1	27	0.484	0.446	0.76	0.81	0.38	0.50	0.125	1.58	1.39	0.36	0.875	0.44	0.35	0.610	
12	3/4 18 20	1 1/16-12	1 1/4	1 3/8	1 1/4	32	0.610	0.578	0.86	0.91	0.36	0.56	0.125	1.75	1.56	0.41	1.063	0.44	0.35	0.753	
14	7/8	22	1 3/16-12	1 3/8	1 1/2	1 3/8	36	0.718	0.680	0.89	0.95	0.38	0.58	0.125	1.75	1.56	0.41	1.188	0.44	0.35	0.849
16	1	25	1 5/16-12	1 1/2	1 5/8	1 1/2	38	0.844	0.769	0.91	0.99	0.34	0.59	0.125	1.75	1.56	0.41	1.313	0.44	0.35	0.940
20	1 1/4 28 30 32	1 5/8-12	2	1 7/8	2	50	1.078	1.020	0.96	1.03	0.34	0.63	0.125	1.80	1.61	0.41	1.625	0.44	0.35	1.198	
24	1 1/2 35 38	1 7/8-12	2 1/4	2 1/8	2 1/4	60	1.312	1.230	1.08	1.16	0.50	0.73	0.125	1.81	1.62	0.41	1.875	0.31	0.22	1.416	
32	2	—	2 1/2-12	2 7/8	2 3/4	2 7/8	—	1.781	1.736	1.33	1.40	0.55	0.94	0.125	2.09	1.91	0.41	2.500	0.35	0.25	1.994
40 ²⁾	2 1/2	—	3-12	3 3/8	—	—	—	2.281	—	—	—	0.55	—	0.125	1.72	1.72	0.41	2.998	0.45	0.45	—

1) Recommended clearance hole = W + 0.015.

2) Not a standard SAE J514 size.

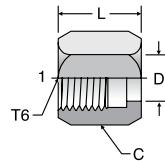
Dimensions and pressures for reference only, subject to change.

BTX

Nut

37° Flare

SAE 070110
HPD Base # 06B



B

TUBE FITTING PART #	END SIZE		T6 UN/UNF-2B	C HEX (in.)	D (in.)	L (in.)	Material		
	(in.)	(mm)					-S	-SS	-B
2 BTX	1/8	—	5/16 - 24	3/8	0.180	0.55	•	•	•
3 BTX	3/16	—	3/8 - 24	7/16	0.240	0.61	•	•	•
4 BTX	1/4	6	7/16 - 20	9/16	0.310	0.62	•	•	•
5 BTX	5/16	8	1/2 - 20	5/8	0.380	0.68	•	•	•
6 BTX	3/8	10	9/16 - 18	11/16	0.440	0.73	•	•	•
8 BTX	1/2	12	3/4 - 16	7/8	0.570	0.85	•	•	•
10 BTX	5/8	14, 15, 16	7/8 - 14	1	0.700	0.98	•	•	•
12 BTX	3/4	18	1 1/16 - 12	1 1/4	0.840	1.03	•	•	•
20-12 BTX	—	20	1 1/16 - 12	1 1/4	0.862	0.87	•	•	•
14 BTX	7/8	—	1 3/16 - 12	1 3/8	0.960	1.09	•	•	•
16 BTX	1	25	1 5/16 - 12	1 1/2	1.090	1.13	•	•	•
20 BTX	1 1/4	28, 30, 32	1 5/8 - 12	2	1.350	1.23	•	•	•
24 BTX	1 1/2	35, 38	1 7/8 - 12	2 1/4	1.620	1.42	•	•	•
32 BTX	2	42, 50	2 1/2 - 12	2 7/8	2.170	1.75	•	•	•

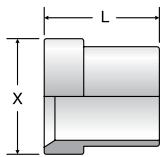
Note: All stainless steel nuts are coated to prevent galling at assembly.

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TX (inch)

Sleeve
37° Flare

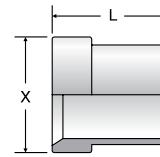
SAE 070115
HPD Base # 06S



TX (metric)

Sleeve
37° Flare

SAE 070115



TUBE FITTING PART #	END SIZE (in.)	L (in.)	X (in.)	Material		
				-S	-SS	-B
2 TX	1/8	0.34	0.27	•	•	•
3 TX	3/16	0.34	0.33	•	•	•
4 TX	1/4	0.41	0.38	•	•	•
5 TX	5/16	0.44	0.45	•	•	•
6 TX	3/8	0.50	0.50	•	•	•
8 TX	1/2	0.56	0.68	•	•	•
10 TX	5/8	0.66	0.80	•	•	•
12 TX	3/4	0.69	0.97	•	•	•
14 TX	7/8	0.75	1.10	•	•	•
16 TX	1	0.78	1.22	•	•	•
20 TX	1 1/4	0.91	1.53	•	•	•
24 TX	1 1/2	1.13	1.78	•	•	•
32 TX	2	1.19	2.41	•	•	•

TUBE FITTING PART #	See Note	END SIZE (mm)	FITTING DASH SIZE	L (mm)	X (mm)	Material		
						S	SS	B
TXS6	3	6	-4	10.4	9.6	•	•	•
5 TX	1	8	-5	11.2	11.4	•	•	•
TXS10	3	10	-6	12.7	12.7	•	•	•
TXS12	3	12	-8	14.2	17.3	•	•	•
TXS14	3	14	-10	16.8	20.3	•	•	•
TXS15	3	15	-10	16.8	20.3	•	•	•
10 TX	1	16	-10	16.8	20.3	•	•	•
TXS18	3	18	-12	17.3	24.6	•	•	•
20-12 TX	2	20	-12	17.3	24.6	•	•	•
TXS22	3	22	-14	19.0	27.8	•	•	•
TXS25	3	25	-16	19.8	31.0	•	•	•
TXS28	3	28	-20	23.1	38.9	•	•	•
TXS30	3	30	-20	23.1	38.9	•	•	•
TXS32	3	32	-20	23.1	38.9	•	•	•
TXS35	3	35	-24	28.4	45.2	•	•	•
24 TX	1	38	-24	28.4	45.2	•	•	•

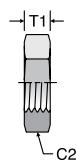
1. Inch sleeve for use with metric tubing.
2. Use with 20-12 BTX.
3. The part numbers above are for steel. Use "SS" in place of "S" for ordering stainless steel. Example: TXSS12

Dimensions and pressures for reference only, subject to change.

WLN

Bulkhead Locknut

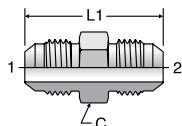
SAE 080118 and 070118
HPD Base # 53-XN



TUBE FITTING PART #	TUBE O.D. (in.)	C2 HEX (in.)	T1 (in.)	Material		
				-S	-SS	-B
3 WLN	3/16	5/8	0.22	•	•	•
4 WLN	1/4	11/16	0.28	•	•	•
5 WLN	5/16	3/4	0.28	•	•	•
6 WLN	3/8	13/16	0.27	•	•	•
8 WLN	1/2	1	0.31	•	•	•
10 WLN	5/8	1 1/8	0.36	•	•	•
12 WLN	3/4	1 3/8	0.41	•	•	•
14 WLN	7/8	1 1/2	0.41	•	•	•
16 WLN	1	1 5/8	0.41	•	•	•
20 WLN	1 1/4	1 7/8	0.41	•	•	•
24 WLN	1 1/2	2 1/8	0.41	•	•	•
32 WLN	2	2 3/4	0.41	•	•	•

HTX

Union
37° Flare / 37° Flare



SAE 070101
HPD Base # 0303

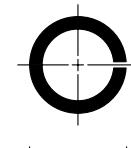
TUBE FITTING PART #	END SIZE		C HEX (in.)	L1 (in.)	Dynamic Pressure (x 1,000 PSI)		
	1 (in.)	2 (in.)			-S	-SS	-B
2 HTX	1/8	1/8	7/16	1.17	7.5	9.0	3.3
3 HTX	3/16	3/16	7/16	1.23	7.5	9.0	3.3
4 HTX	1/4	1/4	1/2	1.37	7.5	9.0	3.3
4-2 HTX	1/4	1/8	1/2	1.27	7.5	9.0	3.3
4-3 HTX	1/4	3/16	1/2	1.30	7.5	9.0	3.3
5 HTX	5/16	5/16	9/16	1.37	6.0	7.2	3.3
5-4 HTX	5/16	1/4	9/16	1.38	6.0	7.2	3.3
6 HTX	3/8	3/8	5/8	1.41	6.0	7.2	3.3
6-4 HTX	3/8	1/4	5/8	1.41	6.0	7.2	3.3
6-5 HTX	3/8	5/16	5/8	1.41	6.0	7.2	3.3
8 HTX	1/2	1/2	13/16	1.62	6.0	7.2	3.3
8-4 HTX	1/2	1/4	13/16	1.52	6.0	7.2	3.3
8-6 HTX	1/2	3/8	13/16	1.52	6.0	7.2	3.3
10 HTX	5/8	5/8	15/16	1.88	5.0	6.0	3.3
10-8 HTX	5/8	1/2	15/16	1.78	5.0	6.0	3.3
12 HTX	3/4	3/4	1 1/8	2.16	5.0	6.0	3.3
12-8 HTX	3/4	1/2	1 1/8	1.95	5.0	6.0	3.3
12-10 HTX	3/4	5/8	1 1/8	2.05	5.0	6.0	3.3
14 HTX	7/8	7/8	1 1/4	2.22	5.0	6.0	2.6
16 HTX	1	1	1 3/8	2.25	4.0	4.8	2.6
16-12 HTX	1	3/4	1 3/8	2.20	4.0	4.8	2.6
20 HTX	1 1/4	1 1/4	1 11/16	2.43	4.0	4.8	2.6
24 HTX	1 1/2	1 1/2	2	2.75	3.0	3.6	2.0
24-10 HTX	1 1/2	5/8	2	2.42	3.0	3.6	2.0
24-12 HTX	1 1/2	3/4	2	2.53	3.0	3.6	2.0
24-16 HTX	1 1/2	1	2	2.58	3.0	3.6	2.0
32 HTX	2	2	2 5/8	3.40	2.0	2.4	1.3
32-24 HTX	2	1 1/2	2 5/8	2.81	2.0	2.4	1.3

• Contact TFD

Dimensions and pressures for reference only, subject to change.

SBR

Braze Ring

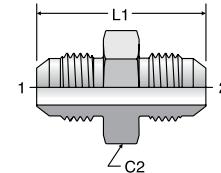


VISUAL INDEX

TUBE FITTING PART #	TUBE O.D. (in.)	A DIA. (in.)	B (in.)	C (in.)	E (in.)	Material		
						-S	-SS	-B
4 SBR	1/4	0.260	—	—	0.05	•	•	•
6 SBR	3/8	0.390	0.07	0.03	—	•	•	•
8 SBR	1/2	0.515	0.07	0.03	—	•	•	•
10 SBR	5/8	0.640	0.07	0.03	—	•	•	•
12 SBR	3/4	0.765	0.08	0.04	—	•	•	•
14 SBR	7/8	0.890	—	—	0.06	•	•	•
16 SBR	1	1.015	0.08	0.04	—	•	•	•
20 SBR	1 1/4	1.265	0.08	0.04	—	•	•	•
24 SBR	1 1/2	1.515	0.08	0.04	—	•	•	•
32 SBR	2	2.015	—	—	0.09	•	•	•

LHTX

Large Hex Union
37° Flare / 37° Flare

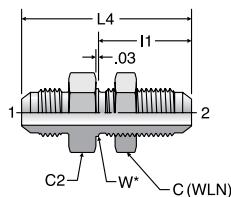


SAE 070119
HPD Base # 03L3

TUBE FITTING PART #	END SIZE		C2 HEX (in.)	L1 (in.)	Dynamic Pressure (x 1,000 PSI)		
	1 (in.)	2 (in.)			-S	-SS	-B
4 LHTX	1/4	1/4	11/16	1.38	7.5	9.0	3.3
4-3 LHTX	1/4	3/16	11/16	1.30	7.5	9.0	3.3
5 LHTX	5/16	5/16	3/4	1.37	6.0	7.2	3.3
6 LHTX	3/8	3/8	13/16	1.41	6.0	7.2	3.3
6-4 LHTX	3/8	1/4	13/16	1.41	6.0	7.2	3.3
8 LHTX	1/2	1/2	1	1.62	6.0	7.2	3.3
8-4 LHTX	1/2	1/4	1	1.52	6.0	7.2	3.3
8-6 LHTX	1/2	3/8	1	1.52	6.0	7.2	3.3
10 LHTX	5/8	5/8	1 1/8	1.88	5.0	6.0	3.3
12 LHTX	3/4	3/4	1 3/8	2.16	5.0	6.0	3.3
12-8 LHTX	3/4	1/2	1 3/8	1.95	5.0	6.0	3.3
16 LHTX	1	1	1 5/8	2.25	4.0	4.8	2.6
32 LHTX	2	2	2 3/4	3.40	2.0	2.4	1.3

WTX
Bulkhead Union
37° Flare / 37° Flare

SAE 070601
HPD Base # 0353
WTX-WLN – Body with locknut
(See page B10 for WLN)

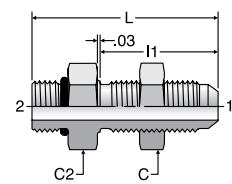


W* – Bulkhead pilot dia.
recommended clearance hole
.015 over W dia.

TUBE FITTING PART #	END SIZE				W DIA (in.)	MAX BULKHEAD WALL THICKNESS (in.)	Dynamic Pressure (x 1,000 PSI)			
		C HEX (in.)	C2 HEX (in.)	I1 (in.)			-S	-SS	-B	
3 WTX	3/16	5/8	5/8	1.11	1.90	0.38	0.38	7.5	9.0	3.3
4 WTX	1/4	11/16	11/16	1.20	2.07	0.44	0.38	7.5	9.0	3.3
5 WTX	5/16	3/4	3/4	1.20	2.07	0.50	0.38	6.0	7.2	3.3
6 WTX	3/8	13/16	13/16	1.28	2.18	0.56	0.44	6.0	7.2	3.3
8 WTX	1/2	1	1	1.44	2.44	0.75	0.44	6.0	7.2	3.3
10 WTX	5/8	1 1/8	1 1/8	1.58	2.74	0.88	0.44	5.0	6.0	3.3
12 WTX	3/4	1 3/8	1 3/8	1.75	3.09	1.06	0.44	5.0	6.0	3.3
14 WTX	7/8	1 1/2	1 1/2	1.75	3.12	1.19	0.44	5.0	6.0	3.3
16 WTX	1	1 5/8	1 5/8	1.75	3.14	1.31	0.44	4.0	4.8	2.6
20 WTX	1 1/4	1 7/8	1 7/8	1.80	3.31	1.63	0.44	4.0	4.8	2.6
24 WTX	1 1/2	2 1/8	2 1/8	1.81	3.52	1.88	0.31	3.0	3.6	2.0
32 WTX	2	2 3/4	2 3/4	2.09	4.20	2.50	0.35	2.0	2.4	1.3

WF5OX
SAE-ORB Bulkhead Connector
37° Flare / SAE-ORB

HPD Base # 0355
WF5OX-WLN – Body with locknut
(See page B10 for WLN)

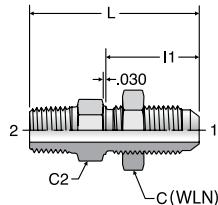


B

VISUAL
INDEX

WFTX
Male Bulkhead Connector
37° Flare / NPTF

HPD Base # 0153
WFTX-WLN – Body with locknut
(See page B10 for WLN)



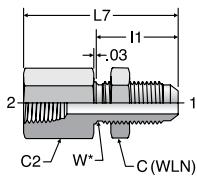
TUBE FITTING PART #	END SIZE		C HEX (in.)	C2 HEX (in.)	I1 (in.)	L (in.)	MAX BULKHEAD WALL THICKNESS (in.)	Dynamic Pressure (x 1,000 PSI)		
	1 (in.)	2 NPTF						-S	-SS	-B
4 WFTX	1/4	1/8 - 27	11/16	11/16	1.20	1.88	0.38	6.0	6.0	3.3
4-4 WFTX	1/4	1/4 - 18	11/16	11/16	1.20	2.10	0.38	6.0	6.0	3.3
6 WFTX	3/8	1/4 - 18	13/16	13/16	1.28	2.18	0.44	6.0	6.0	3.3
6-6 WFTX	3/8	3/8 - 18	13/16	13/16	1.28	2.16	0.44	6.0	6.0	3.3
6-8 WFTX	3/8	1/2 - 14	7/8	13/16	1.28	2.41	0.44	6.0	6.0	3.3
8 WFTX	1/2	3/8 - 18	1	1	1.44	2.34	0.44	6.0	6.0	3.3
8-8 WFTX	1/2	1/2 - 14	1	1	1.44	2.60	0.44	6.0	6.0	3.3
10 WFTX	5/8	1/2 - 14	1 1/8	1 1/8	1.58	2.74	0.44	5.0	5.0	3.3
12 WFTX	3/4	3/4 - 14	1 3/8	1 3/8	1.75	2.95	0.44	5.0	5.0	2.6
16 WFTX	1	1 - 11 1/2	1 5/8	1 5/8	1.75	3.14	0.44	4.5	4.5	2.0

Dimensions and pressures for reference only, subject to change.

WGTX

Female Bulkhead Connector
37° Flare / NPTF

HPD Base # 0253
WGTX-WLN – Body with locknut
(See page B10 for WLN)



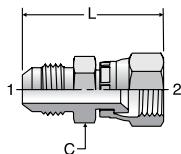
W* – Bulkhead pilot dia.
recommended clearance hole
.015 over W dia.

VISUAL
INDEX

TUBE FITTING PART #	END SIZE		C HEX (in.)	C2 HEX (in.)	I1 (in.)	L7 (in.)	W DIA (in.)	MAX BULKHEAD WALL THICKNESS (in.)	Dynamic Pressure (x 1,000 PSI)		
	1 (in.)	2 NPTF							-S	-SS	-B
4 WGTX	1/4	1/8 - 27	11/16	11/16	1.20	1.84	0.44	0.38	6.0	6.0	3.3
4-4 WGTX	1/4	1/4 - 18	11/16	3/4	1.20	2.11	0.44	0.38	6.0	6.0	3.3
6 WGTX	3/8	1/4 - 18	13/16	13/16	1.28	2.12	0.56	0.44	6.0	6.0	3.3
6-6 WGTX	3/8	3/8 - 18	13/16	7/8	1.28	2.24	0.56	0.44	6.0	6.0	3.3
8 WGTX	1/2	3/8 - 18	1	1	1.44	2.34	0.75	0.44	6.0	6.0	3.3
8-8 WGTX	1/2	1/2 - 14	1	1 1/8	1.44	2.61	0.75	0.44	5.0	5.0	3.3
10 WGTX	5/8	1/2 - 14	1 1/8	1 1/8	1.58	2.71	0.88	0.44	5.0	5.0	3.3
12 WGTX	3/4	3/4 - 14	1 3/8	1 3/8	1.75	2.95	1.06	0.44	4.0	4.0	2.6
14 WGTX	7/8	3/4 - 14	1 3/8	1 1/2	1.75	2.92	1.19	0.41	4.0	4.0	2.6
16 WGTX	1	1 - 11 1/2	1 5/8	1 5/8	1.75	3.19	1.31	0.44	3.0	3.0	2.0
24 WGTX	1 1/2	1 1/2-11 1/2	2 1/8	2 1/4	1.81	3.35	1.88	0.31	2.0	2.0	1.3

XHX6

Extender and Expander
37° Flare / 37° Flare Swivel



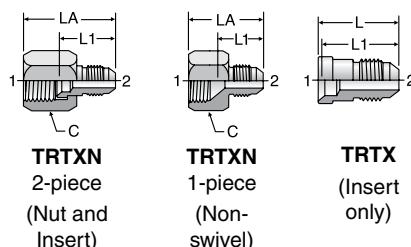
TUBE FITTING PART #	END SIZE		C HEX (in.)	L (in.)	Dynamic Pressure (x 1,000 PSI)		
	1 (in.)	2 (in.)			-S	-SS	-B
4 XHX6	1/4	1/4	9/16	1.39	7.5	7.7	3.3
6 XHX6	3/8	3/8	5/8	1.50	6.0	6.0	3.3
6-4 XHX6	3/8	1/4	5/8	1.50	6.0	6.0	3.3
8 XHX6	1/2	1/2	13/16	1.71	6.0	6.0	3.3
8-6 XHX6	1/2	3/8	13/16	1.72	6.0	6.0	3.3
10 XHX6	5/8	5/8	1	2.01	5.0	5.0	3.3
10-8 XHX6	5/8	1/2	15/16	1.93	5.0	5.0	3.3
12 XHX6	3/4	3/4	1 1/4	2.20	5.0	5.0	3.3
12-10 XHX6	3/4	5/8	1 1/8	2.19	5.0	5.0	3.3
16 XHX6	1	1	1 1/2	2.47	4.0	3.0	2.6
16-12 XHX6	1	3/4	1 1/2	2.24	4.0	3.0	2.6
20-16 XHX6	1 1/4	1	1 11/16	2.50	4.0	3.0	2.6

Dimensions and pressures for reference only, subject to change.

TRTX / TRTXN

Reducer
37° Flare

SAE 070123 / SAE 070123A
HPD Base # 0603 (TRTXN only)



B

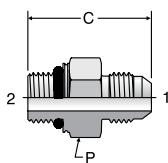
VISUAL INDEX

TUBE FITTING PART #			END SIZE		C	L (TRTX) (in.)	LA (TRTXN) (in.)	L1 (TRTX & TRTXN) (in.)	Dynamic Pressure (x 1,000 PSI)		
TRTXN 2-pc. Design (with Large Nut)	TRTXN 1-pc. Design (Machined Female)	TRTX Reducer Insert (For 2-pc. Design Only)	1 (in.)	2 (in.)					-S	-SS	-B
4-2 TRTXN	—	4-2 TRTX	1/4	1/8	9/16	0.75	1.14	0.68	7.5	9.0	3.3
—	4-3 TRTXN	—	1/4	3/16	9/16	—	1.09	0.64	7.5	9.0	3.3
—	5-4 TRTXN	—	5/16	1/4	5/8	—	1.16	0.69	6.0	7.2	3.3
6-4 TRTXN	—	6-4 TRTX	3/8	1/4	11/16	0.97	1.40	0.90	6.0	7.2	3.3
—	6-5 TRTXN	—	3/8	5/16	11/16	—	1.19	0.73	6.0	7.2	3.3
8-4 TRTXN	—	8-4 TRTX	1/2	1/4	7/8	1.00	1.50	0.90	6.0	7.2	3.3
8-6 TRTXN	—	8-6 TRTX	1/2	3/8	7/8	1.00	1.50	0.90	6.0	7.2	3.3
10-4 TRTXN	—	10-4 TRTX	5/8	1/4	1	1.03	1.61	0.93	5.0	6.0	3.3
10-6 TRTXN	—	10-6 TRTX	5/8	3/8	1	1.03	1.61	0.93	5.0	6.0	3.3
—	10-8 TRTXN	—	5/8	1/2	1	—	1.48	0.85	5.0	6.0	3.3
12-4 TRTXN	—	12-4 TRTX	3/4	1/4	1 1/4	1.09	1.69	0.95	5.0	6.0	3.3
12-6 TRTXN	—	12-6 TRTX	3/4	3/8	1 1/4	1.09	1.69	0.95	5.0	6.0	3.3
12-8 TRTXN	—	12-8 TRTX	3/4	1/2	1 1/4	1.19	1.79	1.05	5.0	6.0	3.3
—	12-10 TRTXN	—	3/4	5/8	1 1/4	—	1.66	0.96	5.0	6.0	3.3
14-6 TRTXN	—	14-6 TRTX	7/8	3/8	1 3/8	1.13	1.78	1.00	5.0	6.0	3.3
14-10 TRTXN	—	14-10 TRTX	7/8	5/8	1 3/8	1.33	1.98	1.20	5.0	6.0	3.3
—	14-12 TRTXN	—	7/8	3/4	1 3/8	—	1.84	1.11	5.0	6.0	3.3
16-4 TRTXN	—	16-4 TRTX	1	1/4	1 1/2	1.22	1.90	1.09	4.5	5.4	2.9
16-6 TRTXN	—	16-6 TRTX	1	3/8	1 1/2	1.22	1.90	1.09	4.5	5.4	2.9
16-8 TRTXN	—	16-8 TRTX	1	1/2	1 1/2	1.27	1.95	1.14	4.5	5.4	2.9
16-10 TRTXN	—	16-10 TRTX	1	5/8	1 1/2	1.38	2.06	1.25	4.5	5.4	2.9
16-12 TRTXN	—	16-12 TRTX	1	3/4	1 1/2	1.47	2.15	1.34	4.5	5.4	2.9
—	16-14 TRTXN	—	1	7/8	1 1/2	—	1.91	1.15	4.5	5.4	2.9
—	—	20-8 TRTX	1 1/4	1/2	—	1.41	—	1.25	4.0	4.8	2.6
20-12 TRTXN	—	20-12 TRTX	1 1/4	3/4	2	1.53	2.17	1.37	4.0	4.8	2.6
20-16 TRTXN	—	20-16 TRTX	1 1/4	1	2	1.59	2.23	1.43	4.0	4.8	2.6
—	—	24-4 TRTX	1 1/2	1/4	—	1.47	—	1.32	3.0	3.6	2.0
24-8 TRTXN	—	24-8 TRTX	1 1/2	1/2	2 1/4	1.56	2.33	1.41	3.0	3.6	2.0
24-12 TRTXN	—	24-12 TRTX	1 1/2	3/4	2 1/4	1.63	2.40	1.48	3.0	3.6	2.0
24-16 TRTXN	—	24-16 TRTX	1 1/2	1	2 1/4	1.59	2.40	1.48	3.0	3.6	2.0
24-20 TRTXN	—	24-20 TRTX	1 1/2	1 1/4	2 1/4	1.69	2.46	1.54	3.0	3.6	2.0
—	—	32-12 TRTX	2	3/4	—	2.00	—	1.81	2.0	2.4	1.3
—	—	32-20 TRTX	2	1 1/4	—	1.78	—	1.59	2.0	2.4	1.3
32-24 TRTXN	—	32-24 TRTX	2	1 1/2	2 7/8	1.91	2.97	1.71	2.0	2.4	1.3

Dimensions and pressures for reference only, subject to change.

F87OMX

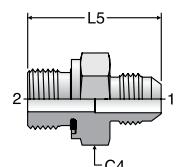
Male Connector – ISO 6149
37° Flare / ISO 6149



TUBE FITTING PART #	END SIZE			Dynamic Pressure (x 1,000 PSI)
	1		2	
	(mm)	(in.)	Male Metric Parallel Thread	
4M10F87OMX	6	1/4	M10x1	30.0 14 7.2 5.0 3.3
5M12F87OMX	8	5/16	M12x1.5	33.1 19 6.0 5.0 3.3
6M14F87OMX	10	3/8	M14x1.5	34.1 19 6.0 5.0 3.3
6M16F87OMX	10	3/8	M16x1.5	35.5 22 6.0 5.0 3.3
8M16F87OMX	12	1/2	M16x1.5	38.0 22 6.0 5.0 3.3
8M18F87OMX	12	1/2	M18x1.5	39.1 24 5.0 5.0 3.3
10M18F87OMX	14, 15, 16	5/8	M18x1.5	43.1 24 5.0 5.0 3.3
10M22F87OMX	14, 15, 16	5/8	M22x1.5	43.5 27 5.0 5.0 3.3
12M22F87OMX	18, 20	3/4	M22x1.5	48.0 27 5.0 5.0 3.3
12M27F87OMX	18, 20	3/4	M27x2	50.9 32 5.0 5.0 3.3
16M27F87OMX	25	1	M27x2	50.5 36 5.0 5.0 3.3
16M33F87OMX	25	1	M33x2	52.7 41 4.0 4.0 2.6
20M42F87OMX	30, 32	1 1/4	M42x2	55.0 50 4.0 3.0 2.0
24M48F87OMX	38	1 1/2	M48x2	59.4 55 3.0 2.0 1.3

F82EDMX

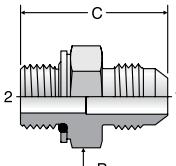
Male Connector – Metric
37° Flare / Metric-ED



VISUAL INDEX

F80MX

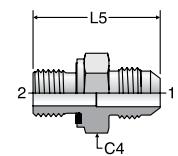
Male Connector – Metric
37° Flare / Metric-ORR



TUBE FITTING PART #	END SIZE			Dynamic Pressure (x 1,000 PSI)
	1		2	
	(mm)	(in.)	Male Metric Parallel Thread	
4M10F80MX	6	1/4	M10x1	30.0 14 5.0 5.0 3.3
5M12F80MX	8	5/16	M12x1.5	33.1 19 6.0 6.0 3.3
6M14F80MX	10	3/8	M14x1.5	34.1 19 5.0 5.0 3.3
8M16F80MX	12	1/2	M16x1.5	38.0 22 5.0 5.0 3.3
8M18F80MX	12	1/2	M18x1.5	39.1 24 3.6 3.6 2.3
10M18F80MX	14, 15, 16	5/8	M18x1.5	43.1 24 3.6 3.6 2.3
10M22F80MX	14, 15, 16	5/8	M22x1.5	43.5 27 3.6 3.6 2.3
12M22F80MX	18, 20	3/4	M22x1.5	48.0 27 3.6 3.6 2.3
12M24F80MX	18, 20	3/4	M24x1.5	44.5 30 3.0 3.0 2.0
12M27F80MX	18, 20	3/4	M27x2	50.9 32 3.0 3.0 2.0
16M27F80MX	25	1	M27x2	50.5 36 3.0 3.0 2.0
16M33F80MX	25	1	M33x2	52.7 41 3.0 3.0 2.0
20M42F80MX	30, 32	1 1/4	M42x2	54.9 50 3.0 3.0 2.0
24M48F80MX	38	1 1/2	M48x2	59.4 55 2.0 2.0 1.3

F42EDMX

Male Connector – BSPP
37° Flare / BSPP-ED

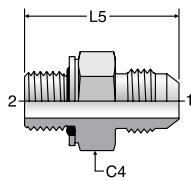


TUBE FITTING PART #	END SIZE			Dynamic Pressure (x 1,000 PSI)
	1		2	
	(mm)	(in.)	BSPP	
4F42EDMX	6	1/4	1/8 - 28	14 30.2 7.2 5.0 3.3
4-4F42EDMX	6	1/4	1/4 - 19	19 35.0 6.0 5.0 3.3
4-6F42EDMX	6	1/4	3/8 - 19	22 36.0 6.0 5.0 3.3
4-8F42EDMX	6	1/4	1/2 - 14	27 39.5 5.0 5.0 3.3
5F42EDMX	8	5/16	1/8 - 28	14 30.0 6.0 5.0 3.3
5-4F42EDMX	8	5/16	1/4 - 19	19 35.0 6.0 5.0 3.3
5-6F42EDMX	8	5/16	3/8 - 19	22 36.0 6.0 5.0 3.3
6-2F42EDMX	10	3/8	1/8 - 28	17 31.2 6.0 5.0 3.3
6F42EDMX	10	3/8	1/4 - 19	19 35.0 6.0 5.0 3.3
6-6F42EDMX	10	3/8	3/8 - 19	22 36.0 6.0 5.0 3.3
6-8F42EDMX	10	3/8	1/2 - 14	27 39.5 5.0 5.0 3.3
8F42EDMX	12	1/2	3/8 - 19	22 38.6 6.0 5.0 3.3
8-4F42EDMX	12	1/2	1/4 - 19	19 39.0 6.0 5.0 3.3
8-8F42EDMX	12	1/2	1/2 - 14	27 42.0 5.0 5.0 3.3
8-12F42EDMX	12	1/2	3/4 - 14	32 45.7 5.0 5.0 3.3
10F42EDMX	14, 15, 16	5/8	1/2 - 14	27 45.0 5.0 5.0 3.3
10-6F42EDMX	14, 15, 16	5/8	3/8 - 19	24 43.0 5.0 5.0 3.3
10-12F42EDMX	14, 15, 16	5/8	3/4 - 14	32 48.2 5.0 5.0 3.3
12F42EDMX	18, 20	3/4	3/4 - 14	32 51.0 5.0 5.0 3.3
12-6F42EDMX	18, 20	3/4	3/8 - 19	27 50.0 5.0 5.0 3.3
12-8F42EDMX	18, 20	3/4	1/2 - 14	27 49.0 5.0 5.0 3.3
12-16F42EDMX	18, 20	3/4	1 - 11	41 53.5 4.0 4.0 2.6
16F42EDMX	25	1	1 - 11	41 55.0 4.0 4.0 2.6
16-12F42EDMX	25	1	3/4 - 14	36 53.0 4.0 4.0 2.6
16-20F42EDMX	25	1	1 1/4 - 11	50 59.0 4.0 4.0 2.6
20-16F42EDMX	30, 32	1 1/4	1 - 11	46 62.0 4.0 3.0 2.0
20F42EDMX	30, 32	1 1/4	1 1/4 - 11	50 60.0 4.0 3.0 2.0
20-24F42EDMX	30, 32	1 1/4	1 1/2 - 11	55 64.0 3.0 2.0 1.3
24F42EDMX	38	1 1/2	1 1/2 - 11	55 67.0 3.0 2.0 1.3
24-20F42EDMX	38	1 1/2	1 1/4 - 11	50 62.0 3.0 2.0 2.0

Dimensions and pressures for reference only, subject to change.

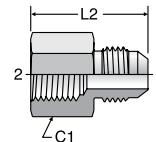
F4OMX

Male Connector – BSPP
37° Flare / BSPP-ORR



G4MX

Female Connector – BSPP
37° Flare / BSPP



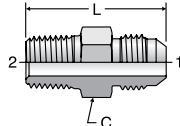
B

TUBE FITTING PART #	END SIZE			C4 (mm)	L5 (mm)	Dynamic Pressure (x 1,000 PSI)		
	1		2			S	SS	B
	(mm)	(in.)	BSPP					
4F4OMX	6	1/4	1/8 - 28	17	28.3	5.0	5.0	3.3
4-4F4OMX	6	1/4	1/4 - 19	19	32.2	5.0	5.0	3.3
4-6F4OMX	6	1/4	3/8 - 19	22	33.1	5.0	5.0	3.3
4-8F4OMX	6	1/4	1/2 - 14	30	38.6	5.0	5.0	3.3
5-4F4OMX	8	5/16	1/4 - 19	19	32.2	5.0	5.0	3.3
5-6F4OMX	8	5/16	3/8 - 19	22	33.1	5.0	5.0	3.3
6F4OMX	10	3/8	1/4 - 19	19	32.5	5.0	5.0	3.3
6-6F4OMX	10	3/8	3/8 - 19	22	33.4	5.0	5.0	3.3
6-8F4OMX	10	3/8	1/2 - 14	30	38.0	5.0	5.0	3.3
8-4F4OMX	12	1/2	1/4 - 19	19	35.0	5.0	5.0	3.3
8F4OMX	12	1/2	3/8 - 19	22	35.9	5.0	5.0	3.3
8-8F4OMX	12	1/2	1/2 - 14	30	41.4	5.0	5.0	3.3
8-12F4OMX	12	1/2	3/4 - 14	36	42.2	4.0	4.0	2.6
10-6F4OMX	14, 15, 16	5/8	3/8 - 19	24	39.1	5.0	5.0	3.3
10F4OMX	14, 15, 16	5/8	1/2 - 14	30	43.1	5.0	5.0	3.3
12-8F4OMX	18, 20	3/4	1/2 - 14	30	46.7	5.0	5.0	3.3
12F4OMX	18, 20	3/4	3/4 - 14	36	47.5	4.0	3.6	2.3
12-16F4OMX	18, 20	3/4	1 - 11	46	52.6	4.0	3.6	2.3
16-12F4OMX	25	1	3/4 - 14	36	48.5	4.0	3.6	2.3
16F4OMX	25	1	1 - 11	46	53.6	4.0	3.6	2.3
16-20F4OMX	25	1	1 1/4 - 11	50	54.7	3.6	2.5	1.6
20F4OMX	30, 32	1 1/4	1 1/4 - 11	50	56.0	3.6	2.5	1.6
24-20F4OMX	38	1 1/2	1 1/4 - 11	50	60.4	3.0	2.0	1.3
24F4OMX	38	1 1/2	1 1/2 - 11	55	61.1	3.0	2.0	1.3

Note: If F4OMX is not available, use F42EDMX.

F3MX

Male Connector – BSPT
37° Flare / BSPT

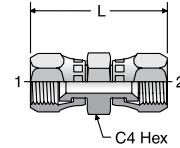


TUBE FITTING PART #	END SIZE			C HEX (mm)	L (mm)	Dynamic Pressure (x 1,000 PSI)		
	1		2			S	SS	B
	(mm)	(in.)	BSPT					
4F3MX	6	1/4	1/8 - 28	13	30.7	4.5	4.5	2.9
4-4F3MX	6	1/4	1/4 - 19	14	35.3	4.5	4.5	2.9
5F3MX	8	5/16	1/8 - 28	14	30.7	4.5	4.5	2.9
5-4F3MX	8	5/16	1/4 - 19	14	35.3	4.5	4.5	2.9
6F3MX	10	3/8	1/4 - 19	17	35.6	4.5	4.5	2.9
6-6F3MX	10	3/8	3/8 - 19	19	36.4	4.5	4.5	2.9
6-8F3MX	10	3/8	1/2 - 14	22	42.9	4.5	4.5	2.9
8-4F3MX	12	1/2	1/4 - 19	19	38.1	4.5	4.5	2.9
8F3MX	12	1/2	3/8 - 19	19	38.9	4.5	4.5	2.9
8-8F3MX	12	1/2	1/2 - 14	22	45.5	4.5	4.5	2.9
10-6F3MX	14, 15, 16	5/8	3/8 - 19	24	43.2	4.5	4.5	2.9
10F3MX	14, 15, 16	5/8	1/2 - 14	24	48.0	4.5	4.5	2.9
10-12F3MX	14, 15, 16	5/8	3/4 - 14	27	48.3	2.3	2.3	1.5
12-8F3MX	18, 20	3/4	1/2 - 14	27	50.8	4.5	4.5	2.9
12F3MX	18, 20	3/4	3/4 - 14	27	50.8	2.3	2.3	1.5
12-16F3MX	18, 20	3/4	1 - 11	36	57.1	2.3	2.3	1.5
16-12F3MX	25	1	3/4 - 14	36	53.6	2.3	2.3	1.5
16F3MX	25	1	1 - 11	36	58.5	2.3	2.3	1.5
20-16F3MX	30, 32	1 1/4	1 - 11	46	61.4	2.3	2.3	1.5
20F3MX	30, 32	1 1/4	1 1/4 - 11	46	62.2	2.3	2.3	1.5
24F3MX	38	1 1/2	1 1/2 - 11	50	68.1	2.3	2.0	1.3

Dimensions and pressures for reference only, subject to change.

HX6

Swivel Nut Union
37° Swivel / 37° Swivel



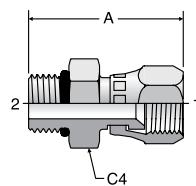
HPD Base # 0606

TUBE FITTING PART #	END SIZE	C4 HEX (in.)	L (in.)	Dynamic Pressure (x 1,000 PSI)		
				-S	-SS	-B
4 HX6	1/4	9/16	1.48	7.5	7.7	3.3
6 HX6	3/8	11/16	1.75	6.0	6.0	3.3
8 HX6	1/2	7/8	2.02	6.0	6.0	3.3
10 HX6	5/8	1	2.24	5.0	5.0	3.3
12 HX6	3/4	1 1/4	2.31	5.0	5.0	3.3
16 HX6	1	1 1/2	2.75	4.0	3.0	2.6

F650X

Swivel Straight Thread Connector
37° Swivel / SAE-ORB

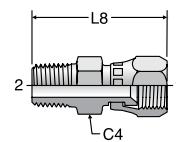
HPD Base # 0506



F6X

Swivel Connector
37° Swivel / NPTF

HPD Base # 0106



VISUAL INDEX

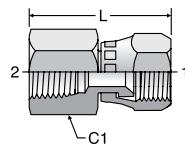
TUBE FITTING PART #	END SIZE		C4 HEX (in.)	Dynamic Pressure (x 1,000 PSI)		
	1 (in.)	2 UN/UNF-2A		-S	-SS	-B
4 F650X	1/4	7/16 - 20	1.31	9/16	7.5	7.5
4-6 F650X	1/4	9/16 - 18	1.33	11/16	6.0	7.2
5 F650X	5/16	1/2 - 20	1.39	5/8	6.0	7.2
6 F650X	3/8	9/16 - 18	1.43	11/16	6.0	7.2
6-4 F650X	3/8	7/16 - 20	1.37	9/16	6.0	7.2
6-8 F650X	3/8	3/4 - 16	1.50	7/8	6.0	7.2
8 F650X	1/2	3/4 - 16	1.61	7/8	6.0	7.2
8-6 F650X	1/2	9/16 - 18	1.54	13/16	6.0	7.2
8-10 F650X	1/2	7/8 - 14	1.78	1	5.0	6.0
10 F650X	5/8	7/8 - 14	1.81	1	5.0	6.0
10-8 F650X	5/8	3/4 - 16	1.75	1	5.0	6.0
10-12 F650X	5/8	1 1/16 - 12	1.85	1 1/4	5.0	6.0
12 F650X	3/4	1 1/16 - 12	2.07	1 1/4	5.0	6.0
12-10 F650X	3/4	7/8 - 14	2.10	1 1/4	5.0	6.0
12-16 F650X	3/4	1 5/16 - 12	2.04	1 1/2	4.5	4.5
16 F650X	1	1 5/16 - 12	2.14	1 1/2	4.0	4.0
16-12 F650X	1	1 1/16 - 12	2.14	1 1/2	4.0	4.0
20 F650X	1 1/4	1 5/8 - 12	2.55	2	4.0	4.0

TUBE FITTING PART #	END SIZE		C4 (in.)	Dynamic Pressure (x 1,000 PSI)		
	1 (in.)	2 NPTF		L8 (in.)	-S	-SS
4 F6X	1/4	1/8 - 27	9/16	1.21	6.0	6.0
4-4 F6X	1/4	1/4 - 18	3/4	1.54	6.0	6.0
5-4 F6X	5/16	1/4 - 18	5/8	1.60	6.0	6.0
6 F6X	3/8	1/4 - 18	11/16	1.66	5.0	5.0
6-6 F6X	3/8	3/8 - 18	3/4	1.69	5.0	5.0
8 F6X	1/2	3/8 - 18	7/8	1.74	5.0	5.0
8-8 F6X	1/2	1/2 - 14	7/8	1.97	5.0	5.0
10 F6X	5/8	1/2 - 14	1	2.05	5.0	5.0
10-6 F6X	5/8	3/8 - 18	1	1.84	5.0	5.0
12 F6X	3/4	3/4 - 14	1 1/4	2.15	5.0	5.0
12-8 F6X	3/4	1/2 - 14	1 1/4	2.15	5.0	5.0
16 F6X	1	1 - 11 1/2	1 1/2	2.50	3.6	3.6
16-12 F6X	1	3/4 - 14	3/4	2.33	3.6	3.6
20 F6X	1 1/4	1 1/4 - 11 1/2	2	2.76	3.0	3.0
24 F6X	1 1/2	1 1/2 - 11 1/2	2 1/4	3.05	2.5	2.5
32 F6X	2	2 - 11 1/2	2 5/8	3.53	2.0	2.0

G6X

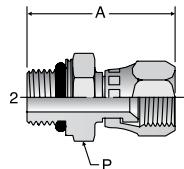
Swivel Nut Female Connector
37° Swivel / NPTF

HPD Base # 0206



F6870MX

Swivel – ISO 6149 Connector
37° Swivel / ISO 6149



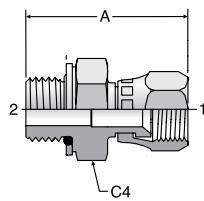
TUBE FITTING PART #	END SIZE		C1 (in.)	L (in.)	Dynamic Pressure (x 1,000 PSI)		
	1 (in.)	2 NPTF			-S	-SS	-B
4 G6X	1/4	1/8 - 27	9/16	1.27	6.0	6.0	3.3
4-4 G6X	1/4	1/4 - 18	3/4	1.43	6.0	6.0	3.3
6 G6X	3/8	1/4 - 18	3/4	1.44	5.0	5.0	3.3
6-6 G6X	3/8	3/8 - 18	7/8	1.54	5.0	5.0	3.3
6-8 G6X	3/8	1/2 - 14	1 1/8	1.80	5.0	5.0	3.3
8 G6X	1/2	3/8 - 18	7/8	1.69	5.0	5.0	3.3
8-8 G6X	1/2	1/2 - 14	1 1/8	1.94	5.0	5.0	3.3
10 G6X	5/8	1/2 - 14	1 1/8	1.98	5.0	5.0	3.3
12 G6X	3/4	3/4 - 14	1 3/8	2.01	4.0	4.0	2.6
12-8 G6X	3/4	1/2 - 14	1 1/4	2.00	5.0	5.0	3.3
16 G6X	1	1 - 11 1/2	1 5/8	2.48	3.0	3.0	2.0
20 G6X	1 1/4	1 1/4 - 11 1/2	2	2.86	2.5	2.5	1.6
24 G6X	1 1/2	1 1/2 - 11 1/2	2 3/8	3.01	2.0	2.0	1.3
32 G6X	2	2 - 11 1/2	2 7/8	3.40	1.5	1.5	1.0

TUBE FITTING PART #	END SIZE		A (mm)	P (mm)	Dynamic Pressure (x 1,000 PSI)		
	1				S	SS	B
	(mm)	(in.)	Male Metric Parallel Thread	(mm)	(mm)	(mm)	
4M10F6870MX	6	1/4	M10x1	31.9	14	7.2	5.0
5M12F6870MX	8	5/16	M12x1.5	35.6	17	6.0	5.0
6M14F6870MX	10	3/8	M14x1.5	37.2	19	5.0	5.0
8M16F6870MX	12	1/2	M16x1.5	41.8	22	5.0	5.0
10M22F6870MX	14, 15, 16	5/8	M22x1.5	47.6	27	5.0	5.0
12M27F6870MX	18, 20	3/4	M27x2	51.7	32	5.0	5.0
16M33F6870MX	25	1	M33x2	56.9	41	3.6	3.6

Dimensions and pressures for reference only, subject to change.

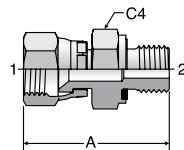
F680MX

Swivel Metric ORR Connector
Metric-ORR / 37° Swivel



F682EDMX

Metric-ED / 37° Swivel



B

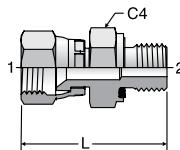
TUBE FITTING PART #	END SIZE			A	C4	Dynamic Pressure (x 1,000 PSI)		
	1		2			Male Metric Parallel Thread		
	(mm)	(in.)				S	SS	B
4M10F680MX	6	1/4	M10x1	30.2	14	5.0	5.0	3.3
5M12F680MX	8	5/16	M12x1.5	35.6	17	6.0	6.0	3.3
6M14F680MX	10	3/8	M14x1.5	37.2	19	5.0	5.0	3.3
8M16F680MX	12	1/2	M16x1.5	42.4	22	3.6	3.6	2.3
10M22F680MX	14, 15, 16	5/8	M22x1.5	47.9	27	3.6	3.6	2.3
12M27F680MX	18, 20	3/4	M27x2	52.3	32	3.0	3.0	2.0
16M33F680MX	25	1	M33x2	57.4	41	3.0	3.0	2.0

TUBE FITTING PART #	END SIZE			A	C4	Dynamic Pressure (x 1,000 PSI)		
	1		2			Male Metric Parallel Thread		
	(mm)	(in.)				S	SS	B
4M10F682EDMX	6	1/4	M10x1	29.7	14	7.2	5.0	3.3
5M12F682EDMX	8	5/16	M12x1.5	36.6	17	6.0	5.0	3.3
6M14F682EDMX	10	3/8	M14x1.5	38.2	19	5.0	5.0	3.3
8M16F682EDMX	12	1/2	M16x1.5	42.3	22	5.0	5.0	3.3
10M22F682EDMX	14, 15, 16	5/8	M22x1.5	48.6	27	5.0	5.0	3.3
12M27F682EDMX	18, 20	3/4	M27x2	51.7	32	5.0	5.0	3.3
16M33F682EDMX	25	1	M33x2	59.0	41	3.6	3.6	2.3

VISUAL
INDEX

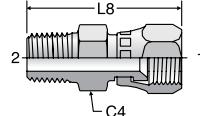
F642EDMX

Swivel – BSPP Connector
37° Swivel / BSPP-ED



F63MX

Swivel – BSPT Connector
37° Swivel / BSPT



TUBE FITTING PART #	END SIZE			C4	L	Dynamic Pressure (x 1,000 PSI)		
	1		2			BSPP	S	SS
	(mm)	(in.)						B
4F642EDMX	6	1/4	1/8 - 28	14	29.7	7.2	5.0	3.3
4-4F642EDMX	6	1/4	1/4 - 19	19	35.2	6.0	5.0	3.3
5F642EDMX	8	5/16	1/8 - 28	14	32.8	6.0	5.0	3.3
5-4F642EDMX	8	5/16	1/4 - 19	19	37.2	6.0	6.0	3.3
6F642EDMX	10	3/8	1/4 - 19	19	38.7	5.0	5.0	3.3
6-6F642EDMX	10	3/8	3/8 - 19	22	39.2	5.0	5.0	3.3
8F642EDMX	12	1/2	3/8 - 19	22	42.3	5.0	5.0	3.3
8-4F642EDMX	12	1/2	1/4 - 19	19	42.3	5.0	5.0	3.3
10F642EDMX	14, 15, 16	5/8	1/2 - 14	27	48.6	5.0	5.0	3.3
10-6F642EDMX	14, 15, 16	5/8	3/8 - 19	22	46.6	5.0	5.0	3.3
12F642EDMX	18, 20	3/4	3/4 - 14	32	51.7	5.0	5.0	3.3
12-8F642EDMX	18, 20	3/4	1/2 - 14	27	49.7	5.0	5.0	3.3
16F642EDMX	25	1	1 - 11	41	59.0	3.6	3.6	2.3
16-12F642EDMX	25	1	3/4 - 14	32	57.0	3.6	3.6	2.3
20F642EDMX	28, 30, 32	1 1/4	1 1/4 - 11	50	63.4	3.6	3.0	2.0
20-16F642EDMX	28, 30, 32	1 1/4	1 - 11	41	65.9	3.6	3.0	2.0
24F642EDMX	35, 38	1 1/2	1 1/2 - 11	55	74.1	2.5	2.0	1.3
24-20F642EDMX	35, 38	1 1/2	1 1/4 - 11	50	69.1	2.5	2.0	1.3

TUBE FITTING PART #	END SIZE			C4	L8	Dynamic Pressure (x 1,000 PSI)		
	1		2			BSPT	S	SS
	(mm)	(in.)						B
4F63MX	6	1/4	1/8 - 20	13	31.0	4.5	4.5	2.9
4-4F63MX	6	1/4	1/4 - 19	14	35.7	4.5	4.5	2.9
5-4F63MX	8	5/16	1/4 - 19	14	38.4	4.5	4.5	2.9
6F63MX	10	3/8	1/4 - 19	14	39.7	4.5	4.5	2.9
6-6F63MX	10	3/8	3/8 - 19	19	39.7	4.5	4.5	2.9
8-4F63MX	12	1/2	1/4 - 19	19	42.8	4.5	4.5	2.9
8F63MX	12	1/2	3/8 - 19	19	42.8	4.5	4.5	2.9
10F63MX	14, 15, 16	5/8	1/2 - 14	22	51.2	4.5	4.5	2.9
12-8F63MX	20	3/4	1/2 - 14	27	53.2	4.5	4.5	2.9
12F63MX	18, 20	3/4	3/4 - 14	27	53.2	2.3	2.3	1.5
16-12F63MX	25	1	3/4 - 14	32	55.7	2.3	2.3	1.5
16F63MX	25	1	1 - 11	36	62.5	2.3	2.3	1.5
20F63MX	30, 32	1 1/4	1 1/4 - 11	46	70.6	2.3	2.3	1.5

Dimensions and pressures for reference only, subject to change.

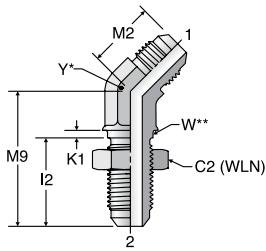
WNTX

45° Bulkhead Union Elbow
37° Flare / 37° Flare

SAE 070801

HPD Base # 3353

WNTX-WLN – Body with locknut
(See page B10 for WLN)



Y* – Across wrench flats.

W** – Bulkhead pilot dia.
recommended clearance hole
.015 over W dia.

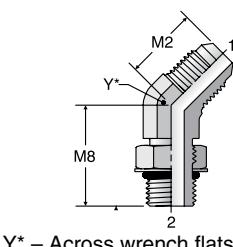
TUBE FITTING PART #	END SIZE							MAX BULKHEAD WALL THICKNESS	Y (in.)	Dynamic Pressure (x 1,000 PSI)		
		C2 HEX (in.)	I2 (in.)	K1 (in.)	M2 (in.)	M9 (in.)	W DIA (in.)			-S	-SS	-B
4 WNTX	1/4	11/16	1.02	0.09	0.72	1.53	0.44	0.25	7/16	7.5	7.7	3.3
5 WNTX	5/16	3/4	1.02	0.09	0.77	1.66	0.56	0.25	9/16	6.0	6.0	3.3
6 WNTX	3/8	13/16	1.09	0.09	0.83	1.67	0.56	0.35	9/16	6.0	6.0	3.3
8 WNTX	1/2	1	1.25	0.13	0.98	1.94	0.75	0.35	3/4	6.0	6.0	3.3
10 WNTX	5/8	1 1/8	1.39	0.13	1.11	2.17	0.82	0.35	7/8	5.0	5.0	3.3
12 WNTX	3/4	1 3/8	1.56	0.13	1.28	2.44	1.06	0.35	1 1/16	5.0	5.0	2.9
16 WNTX	1	1 5/8	1.56	0.13	1.47	2.56	1.31	0.35	1 5/16	4.0	3.5	2.3
20 WNTX	1 1/4	1 7/8	1.61	0.13	1.59	2.66	1.63	0.35	1 5/8	4.0	3.0	2.0

V5OX

45° Straight Thread Elbow
37° Flare / SAE-ORB

SAE 070320

HPD Base # 3503



Y* – Across wrench flats

TUBE FITTING PART #	END SIZE		M2 (in.)	M8 (in.)	Y (in.)	Dynamic Pressure (x 1,000 PSI)		
	1 (in.)	2 UN/UNF-2A				-S	-SS	-B
4 V5OX	1/4	7/16 - 20	0.72	1.05	7/16	6.0	6.0	3.3
4-6 V5OX	1/4	9/16 - 18	0.82	1.14	9/16	6.0	5.4	3.3
5 V5OX	5/16	1/2 - 20	0.77	1.05	9/16	6.0	5.4	3.3
6 V5OX	3/8	9/16 - 18	0.83	1.14	9/16	6.0	5.4	3.3
6-4 V5OX	3/8	7/16 - 20	0.83	1.08	9/16	6.0	5.4	3.3
6-8 V5OX	3/8	3/4 - 16	0.86	1.30	3/4	6.0	5.4	3.3
8 V5OX	1/2	3/4 - 16	0.98	1.30	3/4	6.0	5.4	3.3
8-6 V5OX	1/2	9/16 - 18	0.98	1.09	3/4	6.0	5.4	3.3
8-10 V5OX	1/2	7/8 - 14	1.00	1.52	7/8	5.0	5.4	3.3
8-12 V5OX	1/2	1 1/16 - 12	1.04	1.73	1 1/16	5.0	5.4	3.3
10 V5OX	5/8	7/8 - 14	1.11	1.52	7/8	5.0	5.4	3.3
10-8 V5OX	5/8	3/4 - 16	1.11	1.38	7/8	5.0	5.4	3.3
10-12 V5OX	5/8	1 1/16 - 12	1.16	1.73	1 1/16	5.0	5.4	3.3
12 V5OX	3/4	1 1/16 - 12	1.28	1.73	1 1/16	5.0	5.4	3.3
12-10 V5OX	3/4	7/8 - 14	1.28	1.58	1 1/16	5.0	5.4	3.3
12-16 V5OX	3/4	1 5/16 - 12	1.42	1.86	1 5/16	4.0	3.0	2.6
14 V5OX	7/8	1 3/16 - 12	1.45	1.86	1 5/16	5.0	5.4	3.3
16 V5OX	1	1 5/16 - 12	1.47	1.86	1 5/16	4.0	3.0	2.6
16-12 V5OX	1	1 1/16 - 12	1.47	1.86	1 5/16	4.0	3.0	2.6
16-20 V5OX	1	1 5/8 - 12	1.55	1.91	1 5/8	3.0	2.5	2.0
20 V5OX	1 1/4	1 5/8 - 12	1.59	1.91	1 5/8	3.0	2.5	2.0
20-16 V5OX	1 1/4	1 5/16 - 12	1.59	1.91	1 5/8	4.0	2.5	2.0
24 V5OX	1 1/2	1 7/8 - 12	1.78	1.91	1 7/8	3.0	2.0	1.5
32 V5OX	2	2 1/2 - 12	2.22	1.86	2 1/2	2.0	1.5	1.3

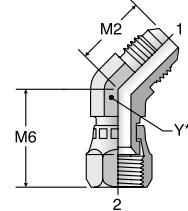
Dimensions and pressures for reference only, subject to change.

V6X

45° Swivel Nut Elbow
37° Flare / 37° Swivel

SAE 070321

HPD Base # 3703



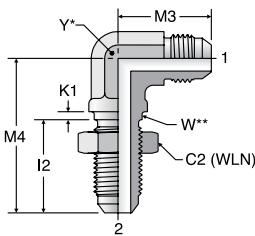
Y* – Across wrench flats

VISUAL INDEX

WETX

Bulkhead Union Elbow
37° Flare / 37° Flare

SAE 070701
HPD Base # 2353
WETX-WLN – Body with locknut
(See page B10 for WLN)



Y* – Across wrench flats.

W** – Bulkhead pilot dia.
recommended clearance hole
.015 over W dia.

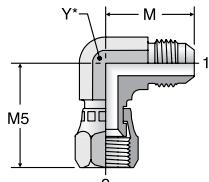
VISUAL
INDEX

TUBE FITTING PART #	END SIZE		C2 HEX (in.)	I2 (in.)	K1 (in.)	M3 (in.)	M4 (in.)	W DIA (in.)	MAX BULKHEAD WALL THICKNESS (in.)	Y (in.)	Dynamic Pressure (x 1,000 PSI)		
	1 & 2 (in.)	1									-S	-SS	-B
3 WETX	3/16	5/8	0.92	0.09	0.94	1.50	0.38	0.25	7/16	7.5	7.7	3.3	
4 WETX	1/4	11/16	1.20	0.09	0.97	1.59	0.44	0.25	7/16	7.5	7.7	3.3	
5 WETX	5/16	3/4	1.02	0.09	1.06	1.72	0.50	0.25	9/16	6.0	6.0	3.3	
6 WETX	3/8	13/16	1.09	0.09	1.09	1.81	0.56	0.35	9/16	6.0	6.0	3.3	
8 WETX	1/2	1	1.25	0.13	1.36	2.11	0.75	0.35	3/4	6.0	6.0	3.3	
10 WETX	5/8	1 1/8	1.39	0.13	1.56	2.39	0.88	0.35	7/8	5.0	5.0	3.3	
12 WETX	3/4	1 3/8	1.56	0.13	1.78	2.67	1.06	0.35	1 1/16	5.0	5.0	3.3	
14 WETX	7/8	1 1/2	1.56	0.13	1.92	2.80	1.19	0.35	1 5/8	5.0	5.0	3.3	
16 WETX	1	1 5/8	1.56	0.13	1.94	2.80	1.31	0.35	1 5/8	4.0	3.5	2.3	
20 WETX	1 1/4	1 7/8	1.61	0.13	2.17	3.13	1.63	0.35	1 5/8	4.0	3.0	2.0	

C6X

Swivel Nut Elbow
37° Flare / 37° Swivel

SAE 070221
HPD Base # 3903

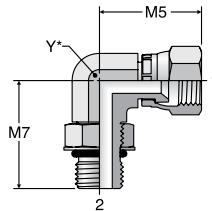


Y* – Across wrench flats

AOEX6

Swivel Elbow Straight
Thread Connector
SAE-ORB / 37° Swivel

HPD Base # 2506



Y* – Across wrench flats

TUBE FITTING PART #	END SIZE		M (in.)	M5 (in.)	Y (in.)	Dynamic Pressure (x 1,000 PSI)		
	1 (in.)	2 (in.)				-S	-SS	-B
3 C6X	3/16	3/16	0.83	1.00	7/16	7.5	7.7	3.3
4 C6X	1/4	1/4	0.89	1.00	7/16	7.5	7.7	3.3
5 C6X	5/16	5/16	0.95	1.06	9/16	6.0	6.0	3.3
6 C6X	3/8	3/8	1.06	1.25	9/16	6.0	6.0	3.3
8 C6X	1/2	1/2	1.25	1.38	3/4	6.0	6.0	3.3
10 C6X	5/8	5/8	1.45	1.62	7/8	5.0	5.0	3.3
12 C6X	3/4	3/4	1.66	1.75	1 1/16	5.0	5.0	3.3
12-24 C6X	3/4	1 1/2	2.11	2.59	1 7/8	3.0	2.5	2.0
14 C6X	7/8	7/8	1.81	1.78	1 5/16	5.0	5.0	3.3
16 C6X	1	1	1.81	2.00	1 5/16	4.0	3.0	2.6
16-12 C6X	1	3/4	1.81	1.87	1 5/16	4.0	3.0	2.6
20 C6X	1 1/4	1 1/4	2.06	2.31	1 5/8	4.0	3.0	2.6
24 C6X	1 1/2	1 1/2	2.33	2.59	1 7/8	3.0	2.5	2.0
32 C6X	2	2	3.06	3.51	2 1/2	2.0	1.5	1.3

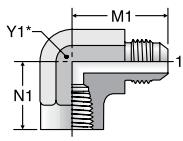
TUBE FITTING PART #	END SIZE		M5 (in.)	M7 (in.)	Y (in.)	Dynamic Pressure (x 1,000 PSI)		
	1 (in.)	2 UN/UNF-2A				-S	-SS	-B
4 AOEX6	1/4	7/16 - 20	1.00	1.03	7/16	6.0	6.0	3.3
6 AOEX6	3/8	9/16 - 18	1.25	1.25	9/16	6.0	6.0	3.3
8 AOEX6	1/2	3/4 - 16	1.38	1.45	3/4	6.0	6.0	3.3
10 AOEX6	5/8	7/8 - 14	1.62	1.70	7/8	5.0	5.0	3.3
12 AOEX6	3/4	1 1/16 - 12	1.75	1.94	1 1/16	5.0	5.0	3.3
16 AOEX6	1	1 5/16 - 12	2.00	2.05	1 5/16	4.0	3.0	2.6

Dimensions and pressures for reference only, subject to change.

DTX

Femle Elbow
37° Flare / NPTF

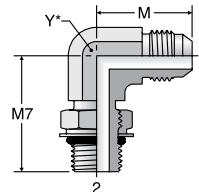
SAE 070203
HPD Base # 2203



Y* – Across wrench flats

C87OMX

Male Elbow – ISO 6149
37° Flare / ISO 6149



Y* – Across wrench flats

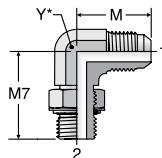
B

TUBE FITTING PART #	END SIZE		M1 (in.)	N1 (in.)	Y1 (in.)	Dynamic Pressure (x 1,000 PSI)			END SIZE			Male Metric Parallel Thread	M (mm)	M7 (mm)	Y (mm)	Dynamic Pressure (x 1,000 PSI)		
	1	2				-S	-SS	-B	1	2	S					S	SS	B
		NPTF																
4 DTX	1/4	1/8 - 27	1.08	0.66	9/16	5.0	5.0	3.3	4M10C87OMX	6	1/4	M10x1	22.6	27.1	11	6.0	5.0	3.3
4-4 DTX	1/4	1/4 - 18	1.22	0.88	3/4	5.0	5.0	3.3	5M12C87OMX	8	5/16	M12x1.5	24.1	30.5	13	6.0	5.0	3.3
5 DTX	5/16	1/8 - 27	1.08	0.66	9/16	5.0	5.0	3.3	6M14C87OMX	10	3/8	M14x1.5	26.9	33.5	14	6.0	5.0	3.3
5-4 DTX	5/16	1/4 - 18	1.22	0.88	3/4	5.0	5.0	3.3	8M16C87OMX	12	1/2	M16x1.5	31.8	38.0	19	5.0	5.0	3.3
6 DTX	3/8	1/4 - 18	1.23	0.88	3/4	5.0	5.0	3.3	8M18C87OMX	12	1/2	M18x1.5	31.8	38.0	19	5.0	5.0	3.3
6-2 DTX	3/8	1/8 - 27	1.23	0.67	9/16	5.0	5.0	3.3	10M18C87OMX	14, 15, 16	5/8	M18x1.5	36.8	41.5	22	5.0	5.0	3.3
6-6 DTX	3/8	3/8 - 18	1.31	1.02	7/8	4.5	4.5	2.9	10M22C87OMX	14, 15, 16	5/8	M22x1.5	36.8	42.5	22	5.0	5.0	3.3
8 DTX	1/2	3/8 - 18	1.42	1.02	7/8	4.5	4.5	2.9	12M22C87OMX	18, 20	3/4	M22x1.5	42.2	45.0	27	5.0	5.0	3.3
8-4 DTX	1/2	1/4 - 18	1.42	1.01	3/4	4.5	4.5	2.9	12M27C87OMX	18, 20	3/4	M27x2	42.2	51.0	27	5.0	5.0	3.3
8-8 DTX	1/2	1/2 - 14	1.52	1.23	1 1/16	3.0	3.0	2.0	16M33C87OMX	25	1	M33x2	46.0	53.0	33	4.0	4.0	2.6
10 DTX	5/8	1/2 - 14	1.64	1.23	1 1/16	3.0	3.0	2.0										
12 DTX	3/4	3/4 - 14	1.89	1.36	1 5/16	3.0	3.0	2.0										
12-8 DTX	3/4	1/2 - 14	1.89	1.35	1 1/16	3.0	3.0	2.0										
14 DTX	7/8	3/4 - 14	1.86	1.42	1 5/16	3.0	3.0	2.0										
16 DTX	1	1 - 11 1/2	2.17	1.62	1 5/8	1.8	1.8	1.2										
20 DTX	1 1/4	1 1/4 - 11 1/2	2.33	1.70	1 7/8	1.5	1.5	1.0										
24 DTX	1 1/2	1 1/2 - 11 1/2	2.89	2.08	2 1/2	1.5	1.5	1.0										

VISUAL
INDEX

C80MX

Male Elbow – Metric-ORR
37° Flare / Metric-ORR



Y* – Across wrench flats

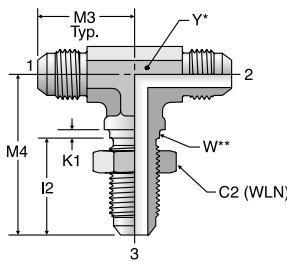
TUBE FITTING PART #	END SIZE		M (mm)	M7 (mm)	Y (mm)	Dynamic Pressure (x 1,000 PSI)			Male Metric Parallel Thread	M (mm)	M7 (mm)	Y (mm)	Dynamic Pressure (x 1,000 PSI)			
	1	2				S	SS	B					S	SS	B	
	(mm)	(in.)														
4M10C80MX	6	1/4	M10x1	22.6	27.1	11	3.6	3.6	2.3							
5M12C80MX	8	5/16	M12x1.5	24.1	30.5	13	3.6	3.6	2.3							
6M14C80MX	10	3/8	M14x1.5	26.9	33.5	14	3.6	3.6	2.3							
8M16C80MX	12	1/2	M16x1.5	31.8	38.0	19	3.6	3.6	2.3							
8M18C80MX	12	1/2	M18x1.5	31.8	38.0	19	3.6	3.6	2.3							
10M18C80MX	14, 15, 16	5/8	M18x1.5	36.8	41.5	22	3.6	3.6	2.3							
10M22C80MX	14, 15, 16	5/8	M22x1.5	36.8	42.5	22	3.6	3.6	2.3							
12M22C80MX	18, 20	3/4	M22x1.5	42.2	45.0	27	3.6	3.6	2.3							
12M27C80MX	18, 20	3/4	M27x2.0	42.2	51.0	27	2.5	2.5	1.6							
16M33C80MX	25	1	M33x2.0	46.0	53.0	33	2.0	2.0	1.3							

Dimensions and pressures for reference only, subject to change.

WJTX

Bulkhead Branch Tee
37° Flare (all three ends)

SAE 070959
HPD Base # 543T
WJTX-WLN – Body with locknut
(See page B10 for WLN)



Y* – Across wrench flats.
W** – Bulkhead pilot dia.
recommended clearance hole
.015 over W dia.

B

VISUAL
INDEX

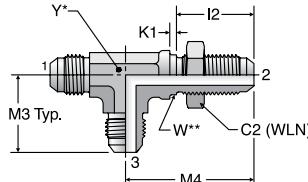
TUBE FITTING PART #	END SIZE 1 - 3 (in.)	MAX BULKHEAD WALL THICKNESS							Y (in.)	Dynamic Pressure (x 1,000 PSI)		
		C2 HEX (in.)	I2 (in.)	K1 (in.)	M3 (in.)	M4 (in.)	W DIA (in.)	-S	-SS	-B		
4 WJTX	1/4	11/16	1.02	0.09	0.97	1.59	0.44	0.25	7/16	7.5	7.7	3.3
6 WJTX	3/8	13/16	1.09	0.09	1.09	1.81	0.56	0.35	9/16	6.0	6.0	3.3
8 WJTX	1/2	1	1.25	0.13	1.36	2.11	0.75	0.35	3/4	6.0	6.0	3.3
10 WJTX	5/8	1 1/8	1.39	0.13	1.56	2.39	0.88	0.35	1 1/16	5.0	5.0	3.3
12 WJTX	3/4	1 3/8	1.56	0.13	1.78	2.67	1.06	0.35	1 1/16	5.0	5.0	2.9
16 WJTX	1	1 5/8	1.56	0.13	1.94	2.80	1.31	0.35	1 5/16	4.0	3.5	2.3
20 WJTX***	1 1/4	1 7/8	1.61	0.13	2.17	3.12	1.63	0.35	1 5/8	4.0	3.0	2.0

***Machined from one-piece milled bar stock.

WJJTX

Bulkhead Run Tee
37° Flare (all three ends)

SAE 070958
HPD Base # 533T
WJJTX-WLN – Body with locknut
(See page B10 for WLN)



Y* – Across wrench flats.
W** – Bulkhead pilot dia.
recommended clearance hole
.015 over W dia.

TUBE FITTING PART #	END SIZE 1-3 (in.)	MAX BULKHEAD WALL THICKNESS							Y (in.)	Dynamic Pressure (x 1,000 PSI)		
		C2 HEX (in.)	I2 (in.)	K1 (in.)	M3 (in.)	M4 (in.)	W DIA (in.)	-S	-SS	-B		
4 WJJTX	1/4	11/16	1.02	0.09	0.97	1.59	0.44	0.25	7/16	7.5	7.7	3.3
6 WJJTX	3/8	13/16	1.09	0.09	1.09	1.81	0.56	0.35	9/16	6.0	6.0	3.3
8 WJJTX	1/2	1	1.25	0.13	1.36	2.11	0.75	0.35	3/4	6.0	6.0	3.3
10 WJJTX	5/8	1 1/8	1.39	0.13	1.56	2.39	0.88	0.35	7/8	5.0	5.0	3.3
12 WJJTX	3/4	1 3/8	1.56	0.13	1.78	2.67	1.06	0.35	1 1/16	5.0	5.0	2.9
16 WJJTX***	1	1 5/8	1.56	0.13	1.94	2.80	1.31	0.35	1 7/16	4.0	3.5	2.3
20 WJJTX***	1 1/4	1 7/8	1.61	0.13	2.17	3.12	1.63	0.35	1 5/8	4.0	3.0	2.0

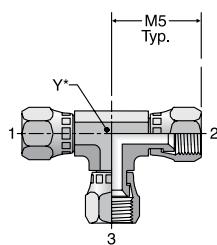
***Machined from one-piece milled bar stock.

Dimensions and pressures for reference only, subject to change.

JX6

Swivel Nut Union Tee
37° Swivel (all three ends)

HPD Base # 069T



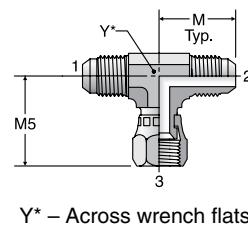
Y* – Across wrench flats

TUBE FITTING PART #	END SIZE		M5 (in.)	Y (in.)	Dynamic Pressure (x 1,000 PSI)		
	1-3 (in.)	M (in.)			-S	-SS	-B
4 JX6	1/4	1.00	7/16	7.5	7.7	3.3	
6 JX6	3/8	1.25	9/16	6.0	6.0	3.3	
8 JX6	1/2	1.38	3/4	6.0	6.0	3.3	
10 JX6	5/8	1.62	3/4	5.0	5.0	3.3	
12 JX6	3/4	1.75	1 1/16	5.0	5.0	3.3	
16 JX6	1	2.00	1 3/16	4.0	3.0	2.6	

S6X

Swivel Nut Branch Tee
37° Flare / 37° Flare /
37° Swivel

SAE 070433
HPD Base # 393T



Y* – Across wrench flats

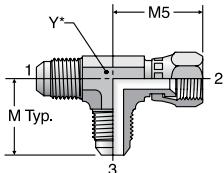
TUBE FITTING PART #	END SIZE		M (in.)	M5 (in.)	Y (in.)	Dynamic Pressure (x 1,000 PSI)		
	1-3 (in.)	M (in.)				-S	-SS	-B
4 S6X	1/4	0.89	1.00	7/16	7.5	7.7	3.3	
5 S6X	5/16	0.95	1.06	9/16	6.0	6.0	3.3	
6 S6X	3/8	1.06	1.25	9/16	6.0	6.0	3.3	
8 S6X	1/2	1.25	1.38	3/4	6.0	6.0	3.3	
10 S6X	5/8	1.45	1.62	7/8	5.0	5.0	3.3	
12 S6X	3/4	1.66	1.75	1 1/16	5.0	5.0	3.3	
14 S6X	7/8	1.80	1.78	1 5/16	5.0	5.0	3.3	
16 S6X	1	1.81	2.00	1 5/16	4.0	3.0	2.6	
20 S6X	1 1/4	2.06	2.31	1 5/8	4.0	3.0	2.6	
24 S6X	1 1/2	2.33	2.59	1 7/8	3.0	2.5	2.0	

VISUAL
INDEX

R6X

Swivel Nut Run Tee
37° Flare / 37° Swivel /
37° Flare

SAE 070432
HPD Base # 063T



Y* – Across wrench flats

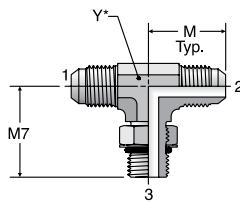
TUBE FITTING PART #	END SIZE		M (in.)	M5 (in.)	Y (in.)	Dynamic Pressure (x 1,000 PSI)		
	1-3 (in.)	M (in.)				-S	-SS	-B
4 R6X	1/4	0.89	1.00	7/16	7.5	7.7	3.3	
5 R6X	5/16	0.95	1.06	9/16	6.0	6.0	3.3	
6 R6X	3/8	1.06	1.25	9/16	6.0	6.0	3.3	
8 R6X	1/2	1.25	1.38	3/4	6.0	6.0	3.3	
10 R6X	5/8	1.45	1.62	7/8	5.0	5.0	3.3	
12 R6X	3/4	1.66	1.75	1 1/16	5.0	5.0	3.3	
14 R6X	7/8	1.80	1.78	1 5/16	5.0	5.0	3.3	
16 R6X	1	1.81	2.00	1 5/16	4.0	3.0	2.6	
20 R6X	1 1/4	2.06	2.31	1 5/8	4.0	3.0	2.6	
24 R6X	1 1/2	2.33	2.59	1 7/8	3.0	2.5	2.0	

Dimensions and pressures for reference only, subject to change.

S5OX

Straight Thread Branch Tee
37° Flare / 37° Flare /
SAE-ORB

SAE 070429
HPD Base # 253T



Y* – Across wrench flats

TUBE FITTING PART #	END SIZE			M (in.)	M7 (in.)	Y (in.)	Dynamic Pressure (x 1,000 PSI)		
	1 (in.)	2 (in.)	3 UN/UNF-2A				-S	-SS	-B
4 S5OX	1/4	1/4	7/16 - 20	0.89	1.03	7/16	6.0	6.0	3.3
4-4-6 S5OX	1/4	1/4	9/16 - 18	1.05	1.25	9/16	6.0	5.4	3.3
5 S5OX	5/16	5/16	1/2 - 20	0.97	1.13	9/16	6.0	5.4	3.3
6 S5OX	3/8	3/8	9/16 - 18	1.06	1.25	9/16	6.0	5.4	3.3
6-6-8 S5OX	3/8	3/8	3/4 - 16	1.14	1.45	3/4	6.0	5.4	3.3
8 S5OX	1/2	1/2	3/4 - 16	1.25	1.45	3/4	6.0	5.4	3.3
8-8-10 S5OX	1/2	1/2	7/8 - 14	1.33	1.70	7/8	5.0	5.4	3.3
10 S5OX	5/8	5/8	7/8 - 14	1.45	1.70	7/8	5.0	5.4	3.3
10-10-12 S5OX	5/8	5/8	1 1/16 - 12	1.53	1.94	1 1/16	5.0	5.4	3.3
12 S5OX	3/4	3/4	1 1/16 - 12	1.66	1.94	1 1/16	5.0	5.4	3.3
12-12-16 S5OX	3/4	3/4	1 5/16 - 12	1.76	2.05	1 5/16	4.0	3.0	2.6
16 S5OX	1	1	1 5/16 - 12	1.81	2.05	1 5/16	4.0	3.0	2.6
20 S5OX	1 1/4	1 1/4	1 5/8 - 12	2.06	2.25	1 5/8	3.0	2.5	2.0
24 S5OX	1 1/2	1 1/2	1 7/8 - 12	2.33	2.39	1 7/8	3.0	2.0	1.5
32 S5OX	2	2	2 1/2 - 12	3.06	2.89	2 1/2	2.0	1.5	1.3

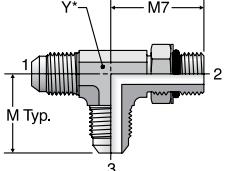
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B

R5OX

Straight Thread Run Tee
37° Flare / SAE-ORB /
37° Flare

SAE 070428
HPD Base # 053T



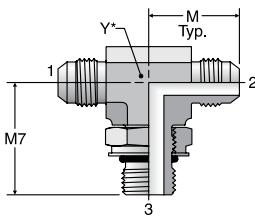
Y* – Across wrench flats

TUBE FITTING PART #	END SIZE			M (in.)	M7 (in.)	Y (in.)	Dynamic Pressure (x 1,000 PSI)		
	1 (in.)	2 UN/UNF-2A	3 (in.)				-S	-SS	-B
4 R5OX	1/4	7/16 - 20	1/4	0.89	1.03	7/16	6.0	6.0	3.3
4-6-4 R5OX	1/4	9/16 - 18	1/4	1.05	1.25	9/16	6.0	5.4	3.3
5 R5OX	5/16	1/2 - 20	5/16	0.97	1.13	9/16	6.0	5.4	3.3
6 R5OX	3/8	9/16 - 18	3/8	1.06	1.25	9/16	6.0	5.4	3.3
6-8-6 R5OX	3/8	3/4 - 16	3/8	1.14	1.45	3/4	6.0	5.4	3.3
8 R5OX	1/2	3/4 - 16	1/2	1.25	1.45	3/4	6.0	5.4	3.3
8-6-8 R5OX	1/2	9/16 - 18	1/2	1.25	1.33	3/4	6.0	5.4	3.3
8-10-8 R5OX	1/2	7/8 - 14	1/2	1.33	1.70	7/8	5.0	5.4	3.3
8-12-8 R5OX	1/2	1 1/16 - 12	1/2	1.42	1.94	1 1/16	5.0	5.4	3.3
10 R5OX	5/8	7/8 - 14	5/8	1.45	1.70	7/8	5.0	5.4	3.3
10-12-10 R5OX	5/8	1 1/16 - 12	5/8	1.53	1.94	1 1/16	5.0	5.4	3.3
12 R5OX	3/4	1 1/16 - 12	3/4	1.66	1.94	1 1/16	5.0	5.4	3.3
12-16-12 R5OX	3/4	1 5/16 - 12	3/4	1.76	2.05	1 5/16	4.0	3.0	2.6
16 R5OX	1	1 5/16 - 12	1	1.81	2.05	1 5/16	4.0	3.0	2.6
20 R5OX	1 1/4	1 5/8 - 12	1 1/4	2.06	2.25	1 5/8	3.0	2.5	2.0
24 R5OX	1 1/2	1 7/8 - 12	1 1/2	2.33	2.39	1 7/8	3.0	2.0	1.5
32 R5OX	2	2 1/2 - 12	2	3.06	2.89	2 1/2	2.0	1.5	1.3

Dimensions and pressures for reference only, subject to change.

S870MX

ISO 6149 Branch Tee
37° Flare / 37° Flare / ISO 6149



Y* – Across wrench flats

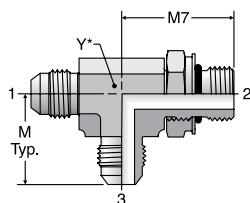
TUBE FITTING PART #	END SIZE			M (mm)	M7 (mm)	Y (mm)	Dynamic Pressure (x 1,000 PSI)		
	1 & 2		3				S		
	(mm)	(in.)	Male Metric Parallel Thread				S	SS	B
6M14S870MX	10	3/8	M14 x 1.5	26.9	33.5	14	6.0	6.0	3.3
8M16S870MX	12	1/2	M16 x 1.5	31.8	38.0	19	5.0	5.0	3.3
10M22S870MX	14,15,16	5/8	M22 x 1.5	36.8	42.5	22	5.0	5.0	3.3
12M27S870MX	18,20	3/4	M27 x 2	42.2	51.0	27	5.0	5.0	3.3

B

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R870MX

ISO 6149 Run Tee
37° Flare / ISO 6149 / 37° Flare

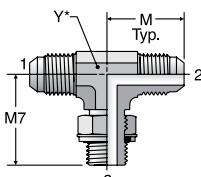


Y* – Across wrench flats

TUBE FITTING PART #	END SIZE			M (mm)	M7 (mm)	Y (mm)	Dynamic Pressure (x 1,000 PSI)		
	1 & 3		2				S		
	(mm)	(in.)	Male Metric Parallel Thread				S	SS	B
6M14R870MX	10	3/8	M14 x 1.5	26.9	33.5	14	6.0	6.0	3.3
8M16R870MX	12	1/2	M16 x 1.5	31.8	38.0	19	5.0	5.0	3.3
10M22R870MX	14,15,16	5/8	M22 x 1.5	36.8	42.5	22	5.0	5.0	3.3
12M27R870MX	18,20	3/4	M27 x 1.5	42.2	51.0	27	5.0	5.0	3.3

S40MX

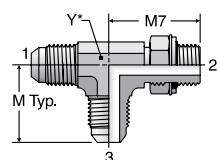
Male Branch Tee – BSPP
37° Flare / 37° Flare /
BSPP-ORR



Y* – Across wrench flats

R40MX

Male Run Tee – BSPP
37° Flare / BSPP-ORR /
37° Flare



Y* – Across wrench flats

TUBE FITTING PART #	END SIZE			M (mm)	M7 (mm)	Y (mm)	Dynamic Pressure (x 1,000 PSI)		
	1 & 2		3				S		
	(mm)	(in.)	BSPP				S	SS	B
4S40MX	6	1/4	1/8 - 28	22.6	26.5	11	3.6	3.6	2.3
6S40MX	10	3/8	1/4 - 19	26.9	32.0	14	3.6	2.9	1.9
8S40MX	12	1/2	3/8 - 19	31.8	37.0	19	3.6	2.9	1.9
10S40MX	14,15,16	5/8	1/2 - 14	36.8	43.0	22	3.6	2.9	1.9
12S40MX	18,20	3/4	3/4 - 14	42.2	49.5	27	3.6	2.9	1.9
16S40MX	25	1	1 - 11	46.0	52.0	33	3.6	2.9	1.9

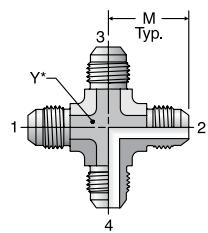
TUBE FITTING PART #	END SIZE			M (mm)	M7 (mm)	Y (mm)	Dynamic Pressure (x 1,000 PSI)		
	1 & 3		2				S		
	(mm)	(in.)	BSPP				S	SS	B
4R40MX	6	1/4	1/8 - 28	22.6	26.5	11	3.6	3.6	2.3
6R40MX	10	3/8	1/4 - 19	26.6	32.0	14	3.6	2.9	1.9
8R40MX	12	1/2	3/8 - 19	31.8	36.8	19	3.6	2.9	1.9
10R40MX	14,15,16	5/8	1/2 - 14	36.8	43.0	22	3.6	2.9	1.9
12R40MX	18,20	3/4	3/4 - 14	42.2	49.5	27	3.6	2.9	1.9
16R40MX	25	1	1 - 11	46.0	52.0	33	3.6	2.9	1.9
20R40MX	28, 30, 32	1 1/4	1 1/4 - 11	52.3	57.0	41	3.0	2.3	1.5

Dimensions and pressures for reference only, subject to change.

KTX

Union Cross
37° Flare (all four ends)

SAE 070501
HPD Base # 033X



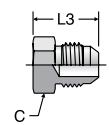
*Y** – Across wrench flats

TUBE FITTING PART #	END SIZE		M (in.)	Y (in.)	Dynamic Pressure (x 1,000 PSI)		
	1-4 (in.)	-S -SS -B			-S -SS -B	-S -SS -B	-S -SS -B
4 KTX	1/4	0.89	7/16	7.5	7.7	3.3	
5 KTX	5/16	0.95	9/16	6.0	6.0	3.3	
6 KTX	3/8	1.06	9/16	6.0	6.0	3.3	
8 KTX	1/2	1.25	3/4	6.0	6.0	3.3	
10 KTX	5/8	1.45	7/8	5.0	5.0	3.3	
12 KTX	3/4	1.66	1 1/16	5.0	5.0	2.9	
16 KTX	1	1.81	1 5/16	4.0	3.5	2.3	

PNTX

Plug
37° Flare

SAE 070109
HPD Base # 03CP



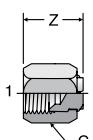
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TUBE FITTING PART #	END SIZE		C HEX (in.)	L3 (in.)	Dynamic Pressure (x 1,000 PSI)		
	1 (in.)	-S -SS -B			-S -SS -B	-S -SS -B	-S -SS -B
2 PNTX	1/8	7/16	0.70	7.5	9	3.3	
3 PNTX	3/16	7/16	0.73	7.5	9	3.3	
4 PNTX	1/4	1/2	0.80	7.5	9	3.3	
5 PNTX	5/16	9/16	0.80	6.0	7.2	3.3	
6 PNTX	3/8	5/8	0.84	6.0	7.2	3.3	
8 PNTX	1/2	13/16	0.94	6.0	7.2	3.3	
10 PNTX	5/8	15/16	1.10	5.0	6.0	3.3	
12 PNTX	3/4	1 1/8	1.28	5.0	6.0	3.3	
14 PNTX	7/8	1 1/4	1.31	5.0	5.0	3.3	
16 PNTX	1	1 3/8	1.33	4.5	5.4	2.9	
20 PNTX	1 1/4	1 11/16	1.45	4.0	4.8	2.6	
24 PNTX	1 1/2	2	1.65	4.0	4.8	2.6	
32 PNTX	2	2 5/8	2.05	2.0	2.4	1.3	

FNTX

Cap
37° Flare

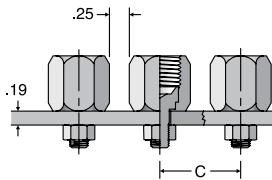
SAE 070112A
HPD Base # 06CP



TUBE FITTING PART #	END SIZE		C HEX (in.)	Z (in.)	Dynamic Pressure (x 1,000 PSI)		
	1 (in.)	-S -SS -B			-S -SS -B	-S -SS -B	-S -SS -B
2 FNTX	1/8	3/8	0.60	7.5	9.0	3.3	
3 FNTX	3/16	7/16	0.66	7.5	9.0	3.3	
4 FNTX	1/4	9/16	0.67	7.5	9.0	3.3	
5 FNTX	5/16	5/8	0.77	6.0	7.2	3.3	
6 FNTX	3/8	11/16	0.81	6.0	7.2	3.3	
8 FNTX	1/2	7/8	0.94	6.0	7.2	3.3	
10 FNTX	5/8	1	1.07	5.0	6.0	3.3	
12 FNTX	3/4	1 1/4	1.24	5.0	6.0	3.3	
14 FNTX	7/8	1 3/8	1.26	5.0	6.0	3.3	
16 FNTX	1	1 1/2	1.29	4.5	5.4	2.9	
20 FNTX	1 1/4	2	1.39	4.0	4.8	2.6	
24 FNTX	1 1/2	2 1/4	1.70	3.0	3.6	2.0	
32 FNTX	2	2 7/8	2.01	2.0	2.4	1.3	

T22X

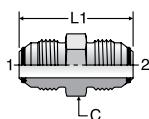
Mountie Cap



TUBE FITTING PART #	END SIZE		C (in.)	L (in.)	Dynamic Pressure (x 1,000 PSI)		
	1 (in.)	2 UNC/UNF-2A			-S -SS -B	-S -SS -B	-S -SS -B
4 T22X	1/4	1/4 - 20	0.91	0.72	7.5	9.0	3.3
6 T22X	3/8	1/4 - 20	1.08	0.81	6.0	7.2	3.3
8 T22X	1/2	5/16 - 18	1.25	0.97	6.0	7.2	3.3

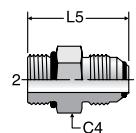
Dimensions and pressures for reference only, subject to change.

HTXO
Union
37° Flare



TUBE FITTING PART #	END SIZE		C HEX (in.)	L1 (in.)	Dynamic Pressure (x 1,000 PSI)	-SS
	1 & 2 (in.)	1				
4 HTXO	1/4	1/2	1.39	9.0		
6 HTXO	3/8	5/8	1.42	7.7		
8 HTXO	1/2	13/16	1.66	7.7		
10 HTXO	5/8	15/16	1.98	6.0		
12 HTXO	3/4	1 1/8	2.24	6.0		
16 HTXO	1	1 3/8	2.41	5.4		
20 HTXO	1 1/4	1 11/16	2.58	5.0		
24 HTXO	1 1/2	2	2.90	5.0		

F5OXO
Straight Thread Connector
37° Flare / SAE-ORB

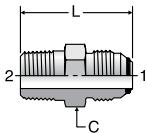


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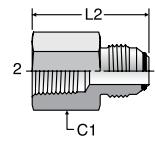
TUBE FITTING PART #	END SIZE		C4 HEX (in.)	L5 (in.)	Dynamic Pressure (x 1,000 PSI)	-SS
	1 (in.)	2 UN/UNF-2A				
4 F5OXO	1/4	7/16 - 20	9/16	1.23	9.0	
4-6 F5OXO	1/4	9/16 - 18	11/16	1.28	7.7	
6 F5OXO	3/8	9/16 - 18	11/16	1.30	7.7	
6-4 F5OXO	3/8	7/16 - 20	5/8	1.27	7.7	
6-8 F5OXO	3/8	3/4 - 16	7/8	1.38	7.7	
8 F5OXO	1/2	3/4 - 16	7/8	1.48	7.7	
8-6 F5OXO	1/2	9/16 - 18	13/16	1.44	7.7	
10 F5OXO	5/8	7/8 - 14	1	1.75	6.0	
12 F5OXO	3/4	1 1/16 - 12	1 1/4	1.97	6.0	
16 F5OXO	1	1 5/16 - 12	1 1/2	2.05	5.4	
20 F5OXO	1 1/4	1 5/8 - 12	1 7/8	2.17	5.0	
24 F5OXO	1 1/2	1 7/8 - 12	2 1/8	2.37	4.0	
32 F5OXO	2	2 1/2 - 12	2 3/4	2.78	2.4	

FTXO
Male Connector
37° Flare / NPTF



TUBE FITTING PART #	END SIZE		C HEX (in.)	L (in.)	Dynamic Pressure (x 1,000 PSI)	-SS
	1 (in.)	2 NPTF				
4 FTXO	1/4	1/8 - 27	1/2	1.23	6.0	
4-4 FTXO	1/4	1/4 - 18	9/16	1.43	6.0	
6 FTXO	3/8	1/4 - 18	5/8	1.45	6.0	
6-6 FTXO	3/8	3/8 - 18	3/4	1.46	6.0	
8 FTXO	1/2	3/8 - 18	13/16	1.53	6.0	
8-8 FTXO	1/2	1/2 - 14	7/8	1.78	6.0	
10 FTXO	5/8	1/2 - 14	15/16	1.94	5.0	
12 FTXO	3/4	3/4 - 14	1 1/8	2.10	5.0	
16 FTXO	1	1 - 11 1/2	1 3/8	2.38	4.5	
20 FTXO	1 1/4	1 1/4 - 11 1/2	1 11/16	2.52	3.0	
24 FTXO	1 1/2	1 1/2 - 11 1/2	2	2.76	3.0	
32 FTXO	2	2 - 11 1/2	2 5/8	3.18	2.0	

GTXO
Female Connector
37° Flare / NPTF

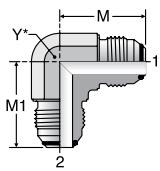


TUBE FITTING PART #	END SIZE		C1 HEX (in.)	L2 (in.)	Dynamic Pressure (x 1,000 PSI)	-SS
	1 (in.)	2 NPTF				
4 GTXO	1/4	1/8 - 27	9/16	1.20	6.0	
6 GTXO	3/8	1/4 - 18	3/4	1.41	6.0	
8 GTXO	1/2	3/8 - 18	7/8	1.58	6.0	
10 GTXO	5/8	1/2 - 14	1 1/8	1.94	5.0	
12 GTXO	3/4	3/4 - 14	1 3/8	2.10	4.8	
16 GTXO	1	1 - 11 1/2	1 5/8	2.43	3.6	
20 GTXO	1 1/4	1 1/4 - 11 1/2	2	2.56	3.0	
24 GTXO	1 1/2	1 1/2 - 11 1/2	2 3/8	2.70	2.4	

Dimensions and pressures for reference only, subject to change.

ETXO

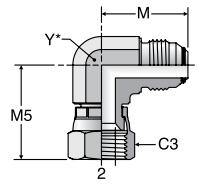
Union Elbow
37° Flare / 37° Flare



TUBE FITTING PART #	END SIZE 1 & 2 (in.)	M (in.)	M1 (in.)	Y (in.)	Dynamic Pressure (x 1,000 PSI)	
					-SS	
4 ETXO	1/4	0.90	0.90	7/16	7.7	
6 ETXO	3/8	1.08	1.08	9/16	6.0	
8 ETXO	1/2	1.25	1.25	3/4	6.0	
10 ETXO	5/8	1.50	1.50	7/8	5.0	
12 ETXO	3/4	1.70	1.70	1 1/16	5.0	
16 ETXO	1	1.89	1.89	1 5/16	5.0	
20 ETXO	1 1/4	2.13	2.13	1 5/8	5.0	
24 ETXO	1 1/2	2.33	2.33	1 7/8	5.0	

C6XO

Swivel Nut Elbow
37° Flare / 37° Swivel

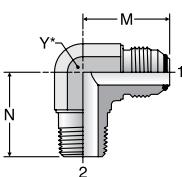


TUBE FITTING PART #	END SIZE 1 & 2 (in.)	C3 HEX (in.)	M (in.)	M5 (in.)	M10 (in.)	Y (in.)	Dynamic Pressure (x 1,000 PSI)	
							-SS	
4 C6XO	1/4	9/16	0.90	1.00	0.66	7/16	7.7	
6 C6XO	3/8	11/16	1.08	1.25	0.88	9/16	6.0	
8 C6XO	1/2	7/8	1.25	1.38	0.95	3/4	6.0	
10 C6XO	5/8	1	1.50	1.62	1.13	7/8	5.0	
12 C6XO	3/4	1 1/4	1.70	1.75	1.19	1 1/16	5.0	
16 C6XO	1	1 1/2	1.89	2.00	1.41	1 5/16	2.5	
20 C6XO	1 1/4	2	2.13	2.31	1.69	1 5/8	2.5	

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CTXO

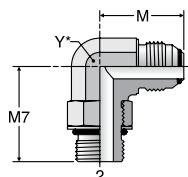
Male Elbow
37° Flare / NPTF



TUBE FITTING PART #	END SIZE		M (in.)	N (in.)	Y (in.)	Dynamic Pressure (x 1,000 PSI)	
	1 (in.)	2 NPTF				-SS	
4 CTXO	1/4	1/8 - 27	0.90	0.78	7/16	6.0	
4-4 CTXO	1/4	1/4 - 18	1.06	1.09	9/16	6.0	
6 CTXO	3/8	1/4 - 18	1.08	1.09	9/16	6.0	
6-6 CTXO	3/8	3/8 - 18	1.16	1.22	3/4	6.0	
8 CTXO	1/2	3/8 - 18	1.25	1.22	3/4	6.0	
8-8 CTXO	1/2	1/2 - 14	1.33	1.47	7/8	6.0	
10 CTXO	5/8	1/2 - 14	1.51	1.47	7/8	5.0	
12 CTXO	3/4	3/4 - 14	1.70	1.59	1 1/16	4.0	
16 CTXO	1	1 - 11 1/2	1.89	1.97	1 5/16	3.0	
20 CTXO	1 1/4	1 1/4 - 11 1/2	2.13	2.38	1 5/8	2.5	
24 CTXO	1 1/2	1 1/2 - 11 1/2	2.41	2.64	1 7/8	2.5	
32 CTXO	2	2 - 11 1/2	3.13	3.00	2 1/2	2.0	

C5OXO

Straight Thread Elbow
37° Flare / SAE-ORB

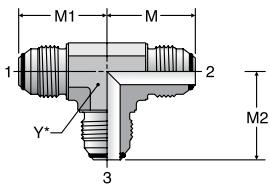


TUBE FITTING PART #	END SIZE		M (in.)	M7 (in.)	Y (in.)	Dynamic Pressure (x 1,000 PSI)	
	1 (in.)	2 UN/UNF-2A				-SS	
4 C5OXO	1/4	7/16 - 20	0.90	1.03	7/16	6.0	
6 C5OXO	3/8	9/16 - 18	1.08	1.25	9/16	5.4	
8 C5OXO	1/2	3/4 - 16	1.25	1.45	3/4	5.4	
10 C5OXO	5/8	7/8 - 14	1.50	1.70	7/8	5.4	
12 C5OXO	3/4	1 1/16 - 12	1.70	1.94	1 1/16	5.4	
16 C5OXO	1	1 5/16 - 12	1.89	2.05	1 5/16	3.7	
20 C5OXO	1 1/4	1 5/8 - 12	2.13	2.25	1 5/8	2.8	
24 C5OXO	1 1/2	1 7/8 - 12	2.41	2.39	1 7/8	2.5	
32 C5OXO	2	2 1/2 - 12	3.13	2.89	2 1/2	1.5	

Dimensions and pressures for reference only, subject to change.

JTXO

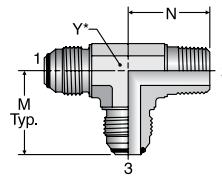
Union Tee
37° Flare (all three ends)



TUBE FITTING PART #	END SIZE		M (in.)	M1 (in.)	M2 (in.)	Y (in.)	Dynamic Pressure (x 1,000 PSI)		-SS
	1 - 3 (in.)	2							
4 JTXO	1/4	0.90	0.90	0.90	7/16		7.7		
6 JTXO	3/8	1.08	1.08	1.08	9/16		6.0		
8 JTXO	1/2	1.25	1.25	1.25	3/4		6.0		
10 JTXO	5/8	1.50	1.50	1.50	7/8		5.0		
12 JTXO	3/4	1.70	1.70	1.70	1 1/16		5.0		
16 JTXO	1	1.89	1.89	1.89	1 5/16		5.0		
20 JTXO	1 1/4	2.13	2.13	2.13	1 5/8		5.0		
24 JTXO	1 1/2	2.41	2.41	2.41	1 7/8		5.0		

RTXO

Male Run Tee
37° Flare / NPTF / 37° Flare



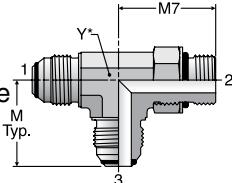
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R5OXO

Straight Thread Run Tee

37° Flare / SAE-ORB / 37° Flare



TUBE FITTING PART #	END SIZE		M (in.)	M7 (in.)	Y (in.)	Dynamic Pressure (x 1,000 PSI)		-SS
	1 (in.)	2 UN/UNF-2A						
4 R5OXO	1/4	7/16 - 20	0.90	1.03	7/16	6.0		
6 R5OXO	3/8	9/16 - 18	1.08	1.25	9/16	5.4		
8 R5OXO	1/2	3/4 - 16	1.25	1.45	3/4	5.4		
10 R5OXO	5/8	7/8 - 14	1.51	1.70	7/8	5.4		
12 R5OXO	3/4	1 1/16 - 12	1.70	1.94	1 1/16	5.4		
16 R5OXO	1	1 5/16 - 12	1.89	2.05	1 5/16	3.7		
20 R5OXO	1 1/4	1 5/8 - 12	2.13	2.25	1 5/8	2.8		

Dimensions and pressures for reference only, subject to change.

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Dimensions and pressures for reference only, subject to change.

